

# National Pollutant Release Inventory (NPRI) and Partners



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## Report Preview

### Report Details

Report Year	2017
Report Type:	NPRI, ON MOE TRA
Report Status:	Update 1 - Submitted
Modified Date/Time:	09/11/2018 3:32 PM
Report Update Comments:	Correction to Ethyl Acetate VOC

### Company and Facility Details

Company Name:	Greenfield Global Inc.
Business Number:	130336852
Mailing Address:	Address Line 1: 6985 Financial Drive City, Province/Territory, Postal Code: Mississauga Ontario L5N 0G3 Country: Canada
Facility Name:	Tiverton
NAICS Code:	325190
NPRI ID:	209
Physical Address:	Address Line 1: 99 Farrell Drive City, Province/Territory, Postal Code: Tiverton Ontario N0G2T0 Country: Canada Latitude: 44.3193 Longitude: -81.5657

### Permits

Number or Permit Number:	2050-743KE4
Government Department, Agency, or Program Name:	Certificate of Approval - Air
Number or Permit Number:	ON1524200
Government Department, Agency, or Program Name:	Ontario MOE - Hazardous Waste Generator Number

### Contacts Details

Contact Type	Technical Contact, Certifying Official, Person who prepared the report, Person who coordinated the preparation of the Toxics Reduction Plan
Name:	Dianne Schenk
Position:	EH&S Manager
Telephone:	5193687723
Extension	7928
Fax:	5193687016

Email:	dianne.schenk@greenfield.com
Contact Type	Highest Ranking Employee, Public Contact
Name:	James Murr
Position:	Plant Manager
Telephone:	5193687723
Extension	7931
Fax:	5193687016
Email:	jim.murr@gfsa.com

## General Information

Number of employees:	40
Activities for Which the 20,000-Hour Employee Threshold Does Not Apply:	None of the above
Activities Relevant to Reporting Dioxins, Furans and Hexachlorobenzene:	None of the above
Activities Relevant to Reporting of Polycyclic Aromatic Hydrocarbons (PAHs):	Wood preservation using creosote: No
Is this the first time the facility is reporting to the NPRI (under current or past ownership):	No
Is the facility controlled by another Canadian company or companies:	No
Did the facility report under other environmental regulations or permits:	No
Is the facility required to report one or more NPRI Part 4 substances (Criteria Air Contaminants):	Yes
Was the facility shut down for more than one week during the year:	No
Operating Schedule - Days of the Week:	Mon, Tue, Wed, Thu, Fri, Sat, Sun
Usual Number of Operating Hours per day:	24
Usual Daily Start Time (24h) (hh:mm):	07:00

## Substance List

CAS RN	Substance Name	Releases	Releases (Speciated VOCs)	Disposals	Recycling	Unit
NA - 16	Ammonia (total)	N/A	N/A	N/A	N/A	tonnes
630-08-0	Carbon monoxide	23.9150	N/A	N/A	N/A	tonnes
67-63-0	Isopropyl alcohol	0.0058	N/A	N/A	N/A	tonnes
67-56-1	Methanol	0.1210	N/A	N/A	N/A	tonnes
11104-93-1	Nitrogen oxides (expressed as NO2)	6.5140	N/A	N/A	N/A	tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	10.0990	N/A	N/A	N/A	tonnes
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	0.7610	N/A	N/A	N/A	tonnes
7446-09-5	Sulphur dioxide	0.3440	N/A	N/A	N/A	tonnes
7664-93-9	Sulphuric acid	N/A	N/A	N/A	N/A	tonnes
NA - M16	Volatile Organic Compounds (VOCs)	92.0750	92.8380	N/A	N/A	tonnes

## Applicable Programs

CAS RN	Substance Name	NPRI	ON MOE TRA	ON MOE Reg 127/01	First report for this substance to the ON MOE TRA
NA - 16	Ammonia (total)	Yes	Yes		No
630-08-0	Carbon monoxide	Yes	Yes		No
67-63-0	Isopropyl alcohol	Yes	Yes		No
67-56-1	Methanol	Yes	Yes		No
11104-93-1	Nitrogen oxides (expressed as NO2)	Yes	Yes		No

CAS RN	Substance Name	NPRI	ON MOE TRA	ON MOE Reg 127/01	First report for this substance to the ON MOE TRA
NA - M09	PM10 - Particulate Matter <= 10 Microns	Yes	Yes		No
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Yes	Yes		No
7446-09-5	Sulphur dioxide	Yes	Yes		No
7664-93-9	Sulphuric acid	Yes	Yes		No
NA - M16	Volatile Organic Compounds (VOCs)	Yes	Yes		No

### General Information about the Substance - Releases and Transfers of the Substance

CAS RN	Substance Name	Was the substance released on-site	The substance will be reported as the sum of releases to all media (total of 1 tonne or less)	1 tonne or more of a Part 5 Substance (Speciated VOC) was released to air
NA - 16	Ammonia (total)	No	No	No
67-63-0	Isopropyl alcohol	Yes	No	No
67-56-1	Methanol	Yes	Yes	No
7664-93-9	Sulphuric acid	No	No	No
NA - M16	Volatile Organic Compounds (VOCs)		No	Yes

### General Information about the Substance - Disposals and Off-site Transfers for Recycling

CAS RN	Substance Name	Was the substance disposed of (on-site or off-site), or transferred for treatment prior to final disposal	Is the facility required to report on disposals of tailings and waste rock for the selected reporting period	Was the substance transferred off-site for recycling
NA - 16	Ammonia (total)	No	No	No
67-63-0	Isopropyl alcohol	No	No	No
67-56-1	Methanol	No	No	No
7664-93-9	Sulphuric acid	No	No	No
NA - M16	Volatile Organic Compounds (VOCs)			

### General Information about the Substance - Nature of Activities

CAS RN	Substance Name	Manufacture the Substance	Process the Substance	Otherwise Use of the Substance
NA - 16	Ammonia (total)			As a physical or chemical processing aid
67-63-0	Isopropyl alcohol		As a formulation component	
67-56-1	Methanol	As an impurity	As a formulation component	
7664-93-9	Sulphuric acid			As a physical or chemical processing aid
NA - M16	Volatile Organic Compounds (VOCs)			

### TRA Quantifications

CAS RN	Substance Name	Use, Creation, Contained in Product	Quantity	Use ranges for public reporting
NA - 16	Ammonia (total)	Use	98.016 tonnes	Yes
NA - 16	Ammonia (total)	Creation	0 tonnes	No
NA - 16	Ammonia (total)	Contained in Product	0 tonnes	No
630-08-0	Carbon monoxide	Use	0 tonnes	No
630-08-0	Carbon monoxide	Creation	23.915 tonnes	Yes
630-08-0	Carbon monoxide	Contained in Product		
67-63-0	Isopropyl alcohol	Use	89.9 tonnes	Yes
67-63-0	Isopropyl alcohol	Creation	0 tonnes	No
67-63-0	Isopropyl alcohol	Contained in Product	89.84 tonnes	Yes
67-56-1	Methanol	Use	302.14 tonnes	Yes
67-56-1	Methanol	Creation	8.5 tonnes	Yes
67-56-1	Methanol	Contained in Product	301.9 tonnes	Yes
11104-93-1	Nitrogen oxides (expressed as NO2)	Use	0 tonnes	No
11104-93-1	Nitrogen oxides (expressed as NO2)	Creation	6.514 tonnes	Yes
11104-93-1	Nitrogen oxides (expressed as NO2)	Contained in Product		
NA - M09	PM10 - Particulate Matter <= 10 Microns	Use	0 tonnes	No
NA - M09	PM10 - Particulate Matter <= 10 Microns	Creation	10.099 tonnes	Yes
NA - M09	PM10 - Particulate Matter <= 10 Microns	Contained in Product		
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Use	0 tonnes	No
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Creation	0.761 tonnes	Yes
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Contained in Product		

CAS RN	Substance Name	Use, Creation, Contained in Product	Quantity	Use ranges for public reporting
7446-09-5	Sulphur dioxide	Use	0 tonnes	No
7446-09-5	Sulphur dioxide	Creation	0.344 tonnes	Yes
7446-09-5	Sulphur dioxide	Contained in Product		
7664-93-9	Sulphuric acid	Use	194.908 tonnes	Yes
7664-93-9	Sulphuric acid	Creation	0 tonnes	No
7664-93-9	Sulphuric acid	Contained in Product	0 tonnes	No
NA - M16	Volatile Organic Compounds (VOCs)	Use	473.466 tonnes	Yes
NA - M16	Volatile Organic Compounds (VOCs)	Creation	92.838 tonnes	Yes
NA - M16	Volatile Organic Compounds (VOCs)	Contained in Product		

### TRA Quantifications - VOC Breakdown List

CAS RN	Substance Name	Use, Creation, Contained in Product	Quantity
64-17-5	Ethanol	Creation	92.758 tonnes
141-78-6	Ethyl acetate	Creation	0.08 tonnes
67-63-0	Isopropyl alcohol	Use	89.92 tonnes
67-56-1	Methanol	Use	302.136 tonnes

### TRA Quantifications - Total Speciated VOCs

Use, Creation, Contained in Product	Quantity
Use	392.056 tonnes
Creation	92.838 tonnes

### TRA Quantifications - Others

CAS RN	Substance Name	Change in Method of Quantification	Reasons for Change	Description of how the change impact tracking and quantification of the substance	Description of how an incident(s) affected quantifications	Significant Process Change
NA - 16	Ammonia (total)					No
630-08-0	Carbon monoxide					No
67-63-0	Isopropyl alcohol					No
67-56-1	Methanol					No
11104-93-1	Nitrogen oxides (expressed as NO2)					No
NA - M09	PM10 - Particulate Matter <= 10 Microns					No
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns					No
7446-09-5	Sulphur dioxide					No
7664-93-9	Sulphuric acid					No
NA - M16	Volatile Organic Compounds (VOCs)					No

### On-site Releases - Releases to air

CAS RN	Substance Name	Category	Basis of Estimate	Detail Code	Quantity
630-08-0	Carbon monoxide	Stack or Point Releases	O - Engineering Estimates		23.915 tonnes
67-63-0	Isopropyl alcohol	Storage or Handling Releases	O - Engineering Estimates		0.0058 tonnes
11104-93-1	Nitrogen oxides (expressed as NO2)	Stack or Point Releases	O - Engineering Estimates		6.514 tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	Stack or Point Releases	O - Engineering Estimates		0.906 tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	Storage or Handling Releases	E2 - Published Emission Factors		2.685 tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	Fugitive Releases	E2 - Published Emission Factors		0 tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	Other Non-point Releases	E2 - Published Emission Factors		6.508 tonnes
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Stack or Point Releases	O - Engineering Estimates		0.479 tonnes
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	Storage or Handling Releases	O - Engineering Estimates		0.282 tonnes
7446-09-5	Sulphur dioxide	Stack or Point Releases	O - Engineering Estimates		0.344 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	Stack or Point Releases	O - Engineering Estimates		0.408 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	Storage or Handling Releases	O - Engineering Estimates		13.370 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	Fugitive Releases	O - Engineering Estimates		2.399 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	Other Non-point Releases	O - Engineering Estimates		75.898 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	Other Sources - Speciated VOCs	NA - Not Applicable		92.075 tonnes

### On-site Releases - Releases to air - Total

CAS RN	Substance Name	Total - Releases to Air
630-08-0	Carbon monoxide	23.915 tonnes
67-63-0	Isopropyl alcohol	0.0058 tonnes
11104-93-1	Nitrogen oxides (expressed as NO2)	6.514 tonnes
NA - M09	PM10 - Particulate Matter <= 10 Microns	10.099 tonnes
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	0.761 tonnes
7446-09-5	Sulphur dioxide	0.344 tonnes
NA - M16	Volatile Organic Compounds (VOCs)	92.075 tonnes

### On-site Releases - Releases to air - VOC Breakdown List

Category	CAS RN	Substance Name	Quantity
Other Sources - Speciated VOCs	64-17-5	Ethanol	92.758 tonnes
Other Sources - Speciated VOCs	141-78-6	Ethyl acetate	0.08 tonnes

### Total Quantity Released (All Media)

CAS RN	Substance Name	Category	Basis of Estimate	Detail Code	Quantity
67-56-1	Methanol	Total Quantity Released	O - Engineering Estimates		0.121 tonnes

### On-site Releases - Total

CAS RN	Substance Name	Total releases
67-63-0	Isopropyl alcohol	0.0058 tonnes

### On-site Releases - Quarterly Breakdown of Annual Releases

CAS RN	Substance Name	Quarter 1	Quarter 2	Quarter 3	Quarter 4
67-63-0	Isopropyl alcohol	25	25	25	25
67-56-1	Methanol	25	25	25	25

### On-site Releases - Monthly Breakdown of Annual Releases

CAS RN	Substance Name	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
630-08-0	Carbon monoxide	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34
11104-93-1	Nitrogen oxides (expressed as NO2)	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34
NA - M09	PM10 - Particulate Matter <= 10 Microns	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34
7446-09-5	Sulphur dioxide	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34
NA - M16	Volatile Organic Compounds (VOCs)	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34	8.33	8.33	8.34

### On-site Releases - Reasons for Changes in Quantities Released from Previous Year

CAS RN	Substance Name	Reasons for Changes in Quantities from Previous Year	Comments
11104-93-1	Nitrogen oxides (expressed as NO2)	No significant change (i.e. < 10%) or no change	
630-08-0	Carbon monoxide	No significant change (i.e. < 10%) or no change	
67-56-1	Methanol	No significant change (i.e. < 10%) or no change	
67-63-0	Isopropyl alcohol	No significant change (i.e. < 10%) or no change	
7446-09-5	Sulphur dioxide	No significant change (i.e. < 10%) or no change	
7664-93-9	Sulphuric acid	No significant change (i.e. < 10%) or no change	
NA - 16	Ammonia (total)	Other (specify in On-site Releases comment field)	No on-site releases.
NA - M09	PM10 - Particulate Matter <= 10 Microns	No significant change (i.e. < 10%) or no change	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No significant change (i.e. < 10%) or no change	
NA - M16	Volatile Organic Compounds (VOCs)	No significant change (i.e. < 10%) or no change	

### Disposals - Reasons and Comments

CAS RN	Substance Name	Reasons Why Substance Was Disposed	Reasons for Changes in Quantities from Previous Year	Comments
67-56-1	Methanol		Other (specify in On-site Releases comment field)	No disposals.
67-63-0	Isopropyl alcohol		No significant change (i.e. < 10%) or no change	
7664-93-9	Sulphuric acid		No significant change (i.e. < 10%) or no change	
NA - 16	Ammonia (total)		Other (specify in On-site Releases comment field)	No disposals.

## Recycling - Reasons and Comments

CAS RN	Substance Name	Reasons Why Substance Was Recycled	Reasons for Changes in Quantities Recycled from Previous Year	Comments
67-56-1	Methanol		No significant change (i.e. < 10%) or no change	
67-63-0	Isopropyl alcohol		No significant change (i.e. < 10%) or no change	
7664-93-9	Sulphuric acid		No significant change (i.e. < 10%) or no change	
NA - 16	Ammonia (total)		Other (specify in recycling comments field)	Consumed in process, no recycling.

## Comparison Report - Enters, Creation, Contained in Product

CAS RN	Substance Name	Is Breakdown	Category	Quantity	Last Reported Quantity	Reporting Period of Last Reported Quantity	Change	% Change
NA - 16	Ammonia (total)	No	Enters the facility (Use)	98.016 tonnes	106.9 tonnes	2016	-8.884	-8.31
NA - 16	Ammonia (total)	No	Creation	0 tonnes	0 tonnes	2015	0	
NA - 16	Ammonia (total)	No	Contained in Product	0 tonnes	0 tonnes	2015	0	
630-08-0	Carbon monoxide	No	Enters the facility (Use)	0 tonnes	0 tonnes	2015	0	
630-08-0	Carbon monoxide	No	Creation	23.915 tonnes	24.05 tonnes	2016	-0.135	-0.56
64-17-5	Ethanol	Yes	Creation	92.758 tonnes	91.588 tonnes	2016	1.170	1.28
141-78-6	Ethyl acetate	Yes	Creation	0.08 tonnes	0.079 tonnes	2016	0.001	1.27
67-63-0	Isopropyl alcohol	No	Enters the facility (Use)	89.9 tonnes	85.796 tonnes	2016	4.104	4.78
67-63-0	Isopropyl alcohol	No	Creation	0 tonnes	0 tonnes	2015	0	
67-63-0	Isopropyl alcohol	No	Contained in Product	89.84 tonnes	85.79 tonnes	2016	4.05	4.72
67-63-0	Isopropyl alcohol	Yes	Enters the facility (Use)	89.92 tonnes	85.79 tonnes	2016	4.13	4.81
67-56-1	Methanol	No	Enters the facility (Use)	302.14 tonnes	330.1 tonnes	2016	-27.96	-8.47
67-56-1	Methanol	No	Creation	8.5 tonnes	8.3 tonnes	2016	0.2	2.41
67-56-1	Methanol	No	Contained in Product	301.9 tonnes	330.1 tonnes	2014	-28.2	-8.54
67-56-1	Methanol	Yes	Enters the facility (Use)	302.136 tonnes	330.1 tonnes	2016	-27.964	-8.47
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Enters the facility (Use)	0 tonnes	0 tonnes	2016	0	
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Creation	6.514 tonnes	6.550 tonnes	2016	-0.036	-0.55
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Enters the facility (Use)	0 tonnes	0 tonnes	2016	0	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Creation	10.099 tonnes	10.177 tonnes	2016	-0.078	-0.77
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Enters the facility (Use)	0 tonnes	0 tonnes	2016	0	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Creation	0.761 tonnes	0.772 tonnes	2016	-0.011	-1.42
7446-09-5	Sulphur dioxide	No	Enters the facility (Use)	0 tonnes	0 tonnes	2016	0	
7446-09-5	Sulphur dioxide	No	Creation	0.344 tonnes	0.346 tonnes	2016	-0.002	-0.58
7664-93-9	Sulphuric acid	No	Enters the facility (Use)	194.908 tonnes	183.126 tonnes	2016	11.782	6.43
7664-93-9	Sulphuric acid	No	Creation	0 tonnes	0 tonnes	2016	0	
7664-93-9	Sulphuric acid	No	Contained in Product	0 tonnes	0 tonnes	2016	0	

## Comparison Report - Enters, Creation, Contained in Product : Reason(s) for Change

CAS RN	Substance Name	Reason(s) for Change	Other Reason
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CAS RN	Substance Name	Reason(s) for Change	Other Reason
NA - 16	Ammonia (total)	Implementation of toxics reduction option(s)	
630-08-0	Carbon monoxide	No reasons - quantities approximately the same	
67-63-0	Isopropyl alcohol	Increase in production levels	
67-56-1	Methanol	Decrease in production levels	
11104-93-1	Nitrogen oxides (expressed as NO2)	No reasons - quantities approximately the same	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No reasons - quantities approximately the same	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No reasons - quantities approximately the same	
7446-09-5	Sulphur dioxide	No reasons - quantities approximately the same	
7664-93-9	Sulphuric acid	Increase in production levels	
NA - M16	Volatile Organic Compounds (VOCs)	Increase in production levels	

## Comparison Report - On-site Releases

CAS RN	Substance Name	Is Breakdown	Category	Quantity	Last Reported Quantity	Reporting Period of Last Reported Quantity	Change	% Change
630-08-0	Carbon monoxide	No	Total Releases to Air	23.915 tonnes	24.05 tonnes	2016	-0.135	-0.56
630-08-0	Carbon monoxide	No	Total Releases to Water	0 tonnes	0 tonnes	2016	0	
630-08-0	Carbon monoxide	No	Total Releases to Land	0 tonnes	0 tonnes	2016	0	
630-08-0	Carbon monoxide	No	Total Releases to All Media	0 tonnes	0 tonnes	2014	0	
64-17-5	Ethanol	Yes	Total Releases to Air	92.758 tonnes	91.588 tonnes	2016	1.170	1.28
141-78-6	Ethyl acetate	Yes	Total Releases to Air	0.08 tonnes	0.079 tonnes	2016	0.001	1.27
67-63-0	Isopropyl alcohol	No	Total Releases to Air	0.0058 tonnes	0.006 tonnes	2016	-0.0002	-3.33
67-63-0	Isopropyl alcohol	No	Total Releases to Water	0 tonnes	0 tonnes	2015	0	
67-63-0	Isopropyl alcohol	No	Total Releases to Land	0 tonnes	0 tonnes	2015	0	
67-63-0	Isopropyl alcohol	No	Total Releases to All Media	0 tonnes				
67-56-1	Methanol	No	Total Releases to Air	0 tonnes				
67-56-1	Methanol	No	Total Releases to Water	0 tonnes				
67-56-1	Methanol	No	Total Releases to Land	0 tonnes				
67-56-1	Methanol	No	Total Releases to All Media	0.121 tonnes	0.122 tonnes	2016	-0.001	-0.82
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Total Releases to Air	6.514 tonnes	6.550 tonnes	2016	-0.036	-0.55
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Total Releases to Water	0 tonnes	0 tonnes	2016	0	
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Total Releases to Land	0 tonnes	0 tonnes	2015	0	
11104-93-1	Nitrogen oxides (expressed as NO2)	No	Total Releases to All Media	0 tonnes				
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Total Releases to Air	10.099 tonnes	10.177 tonnes	2016	-0.078	-0.77
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Total Releases to Water	0 tonnes	0 tonnes	2016	0	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Total Releases to Land	0 tonnes	0 tonnes	2016	0	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No	Total Releases to All Media	0 tonnes				
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Total Releases to Air	0.761 tonnes	0.772 tonnes	2016	-0.011	-1.42
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Total Releases to Water	0 tonnes	0 tonnes	2016	0	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Total Releases to Land	0 tonnes	0 tonnes	2016	0	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No	Total Releases to All Media	0 tonnes				
7446-09-5	Sulphur dioxide	No	Total Releases to Air	0.344 tonnes	0.346 tonnes	2016	-0.002	-0.58
7446-09-5	Sulphur dioxide	No	Total Releases to Water	0 tonnes	0 tonnes	2016	0	
7446-09-5	Sulphur dioxide	No	Total Releases to Land	0 tonnes	0 tonnes	2016	0	

CAS RN	Substance Name	Is Breakdown	Category	Quantity	Last Reported Quantity	Reporting Period of Last Reported Quantity	Change	% Change
7446-09-5	Sulphur dioxide	No	Total Releases to All Media	0 tonnes				

## Comparison Report - On-site Releases - Reason(s) for Change

CAS RN	Substance Name	Reason(s) for Change	Other Reason
630-08-0	Carbon monoxide	No reasons - quantities approximately the same	
67-63-0	Isopropyl alcohol	No reasons - quantities approximately the same	
67-56-1	Methanol	No reasons - quantities approximately the same	
11104-93-1	Nitrogen oxides (expressed as NO2)	No reasons - quantities approximately the same	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No reasons - quantities approximately the same	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No reasons - quantities approximately the same	
7446-09-5	Sulphur dioxide	No reasons - quantities approximately the same	
NA - M16	Volatile Organic Compounds (VOCs)	No reasons - quantities approximately the same	

## Pollution Prevention

Does the facility have a documented pollution prevention plan?

Yes

a) Please check all that apply

Plan was prepared or implemented for another government jurisdiction (i.e. other Federal government department, province, municipality). Specify name in comments field below.

b) Did the facility update their plan in the current reporting year?

Yes

c) Does the plan address substances, energy conservation, or water conservation?

Substances (provide the name of the primary Substances in the comments field below)

Please summarize your pollution prevention plan. If you selected "Substances", please specify the substances that were addressed in your plan (this information will be publicly available).

EC E2 plan for ammonia

Did the facility complete any pollution prevention activities in the current NPRI reporting year

No

## Progress on TRA Plan - Objectives

CAS RN	Substance Name	Objectives
NA - 16	Ammonia (total)	GFSa Tiverton intends to reduce the use of ammonia as a nutrient and for pH control during the fermentation process.
630-08-0	Carbon monoxide	It has been determined that it is not technically and economically feasible at this time to reduce the creation of carbon monoxide. Even though GFSa Tiverton facility has decided not to implement any reduction options at this time it will revisit it in the future.
141-78-6	Ethyl acetate	It has been determined that it is not technically and economically feasible at this time to reduce the use or creation of Ethyl Acetate. Even though GFSa Tiverton Facility has decided not to implement any reduction options at this time it will revisit it in the future. Ethyl Acetate is used to denature ethyl alcohol as per Canada Revenue Agency (Excise) requirements and is marketed as a product, as well, ethyl acetate is created in the fermentation process.
64-17-5	Ethyl Alcohol	While GFSa Tiverton Facility does not intend to reduce the creation of ethyl alcohol, any opportunities for improved efficiencies and optimization will be reviewed and considered.
67-63-0	Isopropyl alcohol	It has been determined that it is not technically and economically feasible at this time to reduce the use of Isopropyl Alcohol. Even though GFSa Tiverton Facility has decided not to implement any reduction options at this time it will revisit it in the future. Isopropyl Alcohol is used to denature ethyl alcohol as per Canada Revenue Agency (Excise) requirements and is marketed as a product.
67-56-1	Methanol	GFE Tiverton intends to reduce the use of methanol as a denaturant in our ethyl alcohol by 10% over a 5 year period.
11104-93-1	Nitrogen oxides (expressed as NO2)	GFSa Tiverton Facility intends to reduce the creation of nitrogen oxides by minimizing the combustion of furnace oil through improved inventory management.
NA - M09	PM10 - Particulate Matter <= 10 Microns	While GFSa Tiverton Facility does not intend to reduce the creation of PM 10 Particulate Matter at the present time, any opportunities for reduction will be reviewed and considered. Leak prevention programs are in place to minimize particulate matter.
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	It has been determined that it is not technically and economically feasible at this time to reduce the creation of PM2.5. While GFSa Tiverton Facility does not intend to reduce the creation of PM 2.5 Particulate Matter at the present time, any opportunities for reduction will be reviewed and considered. Leak prevention programs are in place to minimize particulate matter.
7446-09-5	Sulphur dioxide	It has been determined that it is not technically and economically feasible at this time to reduce the creation of sulphur dioxide. Even though GFSa Tiverton Facility has decided not to implement any reduction options at this time it will revisit it in the future.
7664-93-9	Sulphuric acid	GFE, Tiverton Facility intends to reduce the use of sulphuric acid by 10% over a 7 year period.

## Progress on TRA Plan - Use Targets

CAS RN	Substance Name	Quantity	Years	Description of Target
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CAS RN	Substance Name	Quantity	Years	Description of Target
NA - 16	Ammonia (total)	1.2 tonnes	3	Trialing of various enzymes requires a target that allows for a time period to ensure no impact in other areas.
630-08-0	Carbon monoxide	No quantity target	No timeline target	
141-78-6	Ethyl acetate	No quantity target	No timeline target	
64-17-5	Ethyl Alcohol	No quantity target	No timeline target	
67-63-0	Isopropyl alcohol	No quantity target	No timeline target	
67-56-1	Methanol	33.2 tonnes	5	Reduce the usage of methanol as a denaturant in our ethyl alcohol over a five year period.
11104-93-1	Nitrogen oxides (expressed as NO2)	No quantity target	No timeline target	
NA - M09	PM10 - Particulate Matter <= 10 Microns	No quantity target	No timeline target	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No quantity target	No timeline target	
7446-09-5	Sulphur dioxide	No quantity target	No timeline target	
7664-93-9	Sulphuric acid	33.4 tonnes	7	- Installation of new pump and flow meter for more accurate and consistent sulphuric acid delivery - Work with enzyme vendor for development of enzyme that requires less sulphuric acid to aid in pH control

### Progress on TRA Plan - Creation Targets

CAS RN	Substance Name	Quantity	Years	Description of Target
NA - 16	Ammonia (total)	No quantity target	No timeline target	
630-08-0	Carbon monoxide	No quantity target	No timeline target	
141-78-6	Ethyl acetate	No quantity target	No timeline target	
64-17-5	Ethyl Alcohol	No quantity target	No timeline target	
67-63-0	Isopropyl alcohol	No quantity target	No timeline target	
67-56-1	Methanol	No quantity target	No timeline target	
11104-93-1	Nitrogen oxides (expressed as NO2)	0.21 tonnes	1.0	Focus on improving inventory management.
NA - M09	PM10 - Particulate Matter <= 10 Microns	No quantity target	No timeline target	
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No quantity target	No timeline target	
7446-09-5	Sulphur dioxide	No quantity target	No timeline target	
7664-93-9	Sulphuric acid	No quantity target	No timeline target	

### Progress on TRA Plan - Toxic Reduction Options Implemented

CAS RN	Substance Name	Activity	Steps that were taken in the reporting period to implement the toxic reduction option	Public summary of the description of the steps	Comparison of the steps that were described in the plan for implementation with the actual steps taken during the reporting period	Public summary of the comparison of the steps
NA - 16	Ammonia (total)	Other	The equipment stated in our plan has been purchased and is operating.	The equipment stated in our plan has been purchased and is operating.	This part of the plan was completed a couple of years ago.	This part of the plan was completed a couple of years ago.
NA - 16	Ammonia (total)	Substituted materials	Throughout this reporting period various enzymes and yeast foods were trialed in order to reduce the amount of ammonia required in the process.	Throughout this reporting period various enzymes and yeast foods were trialed in order to reduce the amount of ammonia required in the process.	As per our plan we will continue to seek out new and improved enzymes to trial with the goal of lowering our use of ammonia. We are on schedule with the steps described in our plan.	As per our plan we will continue to seek out new and improved enzymes to trial with the goal of lowering our use of ammonia. We are on schedule with the steps described in our plan.
67-56-1	Methanol	Modified design or composition	Continue to work with Revenue Canada to revise the formula for methanol addition to our ethanol.	Continue to work with Revenue Canada to revise the formula for methanol addition to our ethanol.	Continue to work with Revenue Canada to revise the formula for methanol addition to our ethanol.	Continue to work with Revenue Canada to revise the formula for methanol addition to our ethanol.
11104-93-1	Nitrogen oxides (expressed as NO2)	Other	Continued effort to ensure our natural gas supply is maintained through scheduling therefore reducing our use of #2 oil.	Continued effort to ensure our natural gas supply is maintained through scheduling therefore reducing our use of #2 oil.	Our activity of schedule monitoring this reporting period was on schedule with our plan.	Our activity of schedule monitoring this reporting period was on schedule with our plan.
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	This project was completed three years ago and continues to operate effectively.	This project was completed three years ago and continues to operate effectively.	This project was completed three years ago as per plan schedule.	This project was completed three years ago as per plan schedule.

CAS RN	Substance Name	Activity	Steps that were taken in the reporting period to implement the toxic reduction option	Public summary of the description of the steps	Comparison of the steps that were described in the plan for implementation with the actual steps taken during the reporting period	Public summary of the comparison of the steps
7664-93-9	Sulphuric acid	Modified design or composition	Trials have been completed with a new enzyme to reduce the use of sulphuric acid which has been successful. We continue to research and monitor the development of new enzymes that we can utilize to further reduce sulphuric acid.	Trials have been completed with a new enzyme to reduce the use of sulphuric acid which has been successful. We continue to research and monitor the development of new enzymes that we can utilize to further reduce sulphuric acid.	We have implemented a new enzyme as per our plan resulting in sulphuric acid reduction and continue to research new enzymes for additional reduction.	We have implemented a new enzyme as per our plan resulting in sulphuric acid reduction and continue to research new enzymes for additional reduction.

CAS RN	Substance Name	Activity	Will the timelines in the current version of the plan will be met	Comments:
NA - 16	Ammonia (total)	Other	Yes	Action item completed.
NA - 16	Ammonia (total)	Substituted materials	Yes	We have achieved our targeted reduction but will continue to work at reducing our use of ammonia.
67-56-1	Methanol	Modified design or composition	Yes	
11104-93-1	Nitrogen oxides (expressed as NO2)	Other	Yes	
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	Yes	
7664-93-9	Sulphuric acid	Modified design or composition	Yes	

### Progress on TRA Plan - Reductions due to Options Implemented - Equipment or process modifications

CAS RN	Substance Name	Activity	Reductions due to Options Implemented	Quantity
NA - 16	Ammonia (total)	Other	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in the substance <b>contained in product</b> at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in <b>release to air</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in <b>release to water</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in <b>release to land</b> of the substance at the facility during the reporting period that resulted due to steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in the substance <b>disposed on-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in the substance <b>disposed off-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the steps described:	No Amount
NA - 16	Ammonia (total)	Other	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in the substance <b>contained in product</b> at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in <b>release to air</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in <b>release to water</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in <b>release to land</b> of the substance at the facility during the reporting period that resulted due to steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in the substance <b>disposed on-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in the substance <b>disposed off-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the steps described:	No Amount
7664-93-9	Sulphuric acid	Modified equipment, layout or piping	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the steps described:	No Amount

### Progress on TRA Plan - Reductions due to Options Implemented - Improved inventory management or purchasing techniques

CAS RN	Substance Name	Activity	Reductions due to Options Implemented	Quantity
11104-93-1	Nitrogen oxides (expressed as NO2)	Other	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the steps described:	No Amount
11104-93-1	Nitrogen oxides (expressed as NO2)	Other	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the steps described:	0.04 tonnes
11104-93-1	Nitrogen oxides (expressed as NO2)	Other	The amount of reduction in the substance <b>contained in product</b> at the facility during the reporting period that resulted due to the steps described:	No Amount



CAS RN	Substance Name	Activity	Reductions due to Options Implemented	Quantity
7664-93-9	Sulphuric acid	Modified design or composition	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the steps described:	No Amount

## Progress on TRA Plan - Additional Actions

CAS RN	Substance Name	Were there any additional actions outside the plan taken during the reporting period to reduce the use and/or creation of the substance?	Describe any additional actions that were taken during the reporting period to achieve the plan's objectives	Provide a public summary of the description of the additional action taken
NA - 16	Ammonia (total)	No		
630-08-0	Carbon monoxide	No		
141-78-6	Ethyl acetate	No		
64-17-5	Ethyl Alcohol	No		
67-63-0	Isopropyl alcohol	No		
67-56-1	Methanol	No		
11104-93-1	Nitrogen oxides (expressed as NO2)	No		
NA - M09	PM10 - Particulate Matter <= 10 Microns	No		
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No		
7446-09-5	Sulphur dioxide	No		
7664-93-9	Sulphuric acid	No		

## Progress on TRA Plan - Reductions due to additional actions taken

CAS RN	Substance Name	Reductions due to additional actions taken	Quantity
NA - 16	Ammonia (total)	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in the substance <b>contained in product</b> at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in <b>release to air</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in <b>release to water</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in <b>release to land</b> of the substance at the facility during the reporting period that resulted due to additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in the substance <b>disposed on-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in the substance <b>disposed off-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
NA - 16	Ammonia (total)	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in the substance <b>contained in product</b> at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in <b>release to air</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in <b>release to water</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in <b>release to land</b> of the substance at the facility during the reporting period that resulted due to additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in the substance <b>disposed on-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in the substance <b>disposed off-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
630-08-0	Carbon monoxide	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the additional actions.	
141-78-6	Ethyl acetate	The amount of reduction in <b>use</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	
141-78-6	Ethyl acetate	The amount of reduction in <b>creation</b> of the substance at the facility during the reporting period that resulted due to the additional actions.	





CAS RN	Substance Name	Reductions due to additional actions taken	Quantity
7664-93-9	Sulphuric acid	The amount of reduction in <b>release to land</b> of the substance at the facility during the reporting period that resulted due to additional actions.	
7664-93-9	Sulphuric acid	The amount of reduction in the substance <b>disposed on-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
7664-93-9	Sulphuric acid	The amount of reduction in the substance <b>disposed off-site</b> (including tailings and waste rocks) at the facility during the reporting period that resulted due to the additional actions.	
7664-93-9	Sulphuric acid	The amount of reduction in the substance <b>recycled off-site</b> at the facility during the reporting period that resulted due to the additional actions.	

## Progress on TRA Plan - Amendments

CAS RN	Substance Name	Were any amendments made to the toxic substance reduction plan during the reporting period	Description any amendments that were made to the toxic substance reduction plan during the reporting period	Provide a public summary of the description of any amendments that were made to the toxic substance reduction plan during the reporting period
NA - 16	Ammonia (total)	No		
630-08-0	Carbon monoxide	No		
141-78-6	Ethyl acetate	No		
64-17-5	Ethyl Alcohol	No		
67-63-0	Isopropyl alcohol	No		
67-56-1	Methanol	No		
11104-93-1	Nitrogen oxides (expressed as NO2)	No		
NA - M09	PM10 - Particulate Matter <= 10 Microns	No		
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns	No		
7446-09-5	Sulphur dioxide	No		
7664-93-9	Sulphuric acid	No		

## Report Submission and Electronic Certification

### NPRI - Electronic Statement of Certification

Specify the language of correspondence \_\_\_\_\_

English

Comments (optional) \_\_\_\_\_

I hereby certify that I have exercised due diligence to ensure that the submitted information is true and complete. The amounts and values for the facility(ies) identified below are accurate, based on reasonable estimates using available data. The data for the facility(ies) that I represent are hereby submitted to the programs identified below using the Single Window Reporting Application.

I also acknowledge that the data will be made public.

Note: Only the person identified as the Certifying Official or the authorized delegate should submit the report(s) identified below.

Company Name \_\_\_\_\_

Greenfield Global Inc.

Certifying Official (or authorized delegate) \_\_\_\_\_

Dianne Schenk

Report Submitted by \_\_\_\_\_

Dianne Schenk

I, the Certifying Official or authorized delegate, agree with the statements above and acknowledge that by pressing the "Submit Report(s)" button, I am electronically certifying and submitting the facility report(s) for the identified company to its affiliated programs.

### ON MOE TRA - Electronic Certification Statement

#### Annual Report Certification Statement

As of 09/11/2018, I, James Murr, certify that I have read the reports on the toxic substance reduction plans for the toxic substances referred to below and am familiar with their contents, and to my knowledge the information contained in the reports is factually accurate and the reports comply with the Toxics Reduction Act, 2009 and Ontario Regulation 455/09 (General) made under that Act.

#### TRA Substance List

CAS RN

Substance Name

NA - 16	Ammonia (total)
630-08-0	Carbon monoxide
64-17-5	Ethanol
141-78-6	Ethyl acetate
67-63-0	Isopropyl alcohol
67-56-1	Methanol
11104-93-1	Nitrogen oxides (expressed as NO2)
NA - M09	PM10 - Particulate Matter <= 10 Microns
NA - M10	PM2.5 - Particulate Matter <= 2.5 Microns
7446-09-5	Sulphur dioxide
7664-93-9	Sulphuric acid

**Company Name**

Greenfield Global Inc.

**Highest Ranking Employee**

James Murr

**Report Submitted by**

Dianne Schenk

**Website address**

I, the highest ranking employee, agree with the certification statement(s) above and acknowledge that by checking the box I am electronically signing the statement(s). I also acknowledge that by pressing the 'Submit Report(s)' button I am submitting the facility record(s)/report(s) for the identified facility to the Director under the Toxics Reduction Act, 2009. I also acknowledge that the Toxics Reduction Act, 2009 and Ontario Regulation 455/09 provide the authority to the Director under the Act to make certain information as specified in subsection 27(5) of Ontario Regulation 455/09 available to the public.

**Submitted Report**

Period	Submission Date	Facility Name	Province	City	Programs
2017	09/11/2018	Tiverton	Ontario	Tiverton	NPRI,ON MOE TRA

Note: If there is a change in the contact information for the facility, a change in the owner or operator of the facility, if operations at the facility are terminated, or if information submitted for any previous year was mistaken or inaccurate, please update this information through SWIM or by contacting the National Pollutant Release Inventory directly.

Version: 3.14.0



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