

# SAFETY DATA SHEET

### 1. Identification

in identification			
Product identifier	n Butyl Acetate		
Other means of identification			
CAS number	123-86-4		
Recommended use	General purpose solvent.		
Recommended restrictions	Use in accordance with manufacturer's recommendations.		
Manufacturer/Importer/Supplier/	r/Distributor information		
Company Name	Greenfield Global USA Inc.		
Address	1101 Isaac Shelby Drive		
	Shelbyville, KY 40065		
	USA		
Telephone	502.232.7600		
Fax	502.633.6100		
Company Name	Greenfield Global USA Inc.		
Address	58 Vale Road		
Addroso	Brookfield, CT 06804		
	USA		
Telephone	203.740.3471		
Fax	203.740.3481		
Emergency phone number			
USA	CHEMTREC: 1.800.424.9300 (CCN 17213)		
International	CHEMTREC: +1.703.527.3887 (CCN 17213)		
2. Hazard(s) identification			
Physical hazards	Flammable liquids	Category 3	
Health hazards	Specific target organ toxicity, single exposure	Category 3 narcotic effects	
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3	
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Warning		
Hazard statement	Flammable liquid and vapor. May cause drows	siness or dizziness. Harmful to aquatic life.	
Precautionary statement			
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapors. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.		
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use alcohol-resistant foam, carbon dioxide, dry powder or water fog for extinction.		

n Butyl Acetate 949854 Version #: 01 Revision date: - Issue date: 03-July-2019 Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

Supplemental information None.

### 3. Composition/information on ingredients

#### Substances

classified (HNOC)

Storage

Disposal Hazard(s) not otherwise

Chemical name	Common name and synonyms	CAS number	%
n-Butyl acetate		123-86-4	100
Composition comments	All concentrations are in percent by weight unless otherwise indicated.		
4. First-aid measures			
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.		
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.		
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.		
Ingestion	Rinse mouth. Get medical attention if symptoms occur.		
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Direct contact with eyes ma cause temporary irritation.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with wate immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.		
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.		
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.		
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a sou of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.		
Specific methods	Use standard firefighting procedures and cons	sider the hazards of other invo	olved materials.
General fire hazards	Flammable liquid and vapor.		

### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.	
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.	
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.	
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.	
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.	
7. Handling and storage		
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).	

### 8. Exposure controls/personal protection

#### **Occupational exposure limits**

controls

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Туре	Value	
n-Butyl acetate (CAS 123-86-4)	PEL	710 mg/m3	
		150 ppm	
US. ACGIH Threshold Li	mit Values		
Material	Туре	Value	
n-Butyl acetate (CAS 123-86-4)	STEL	150 ppm	
	TWA	50 ppm	
US. NIOSH: Pocket Guid	e to Chemical Hazards		
Material	Туре	Value	
n-Butyl acetate (CAS 123-86-4)	STEL	950 mg/m3	
		200 ppm	
	TWA	710 mg/m3	
		150 ppm	
ogical limit values	No biological exposure limits noted for the ingredient(s).		

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Appropriate engineering Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles are recommended.

Skin protection Hand protection Wear appropriate chemical resistant gloves. Butyl rubber gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection		
Other	Wear appropriate chemical resistant clothing.	
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

### 9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Colorless.
Odor	Sweet.
Odor threshold	0.04 ppm
рН	Not available.
Melting point/freezing point	-101.2 °F (-74 °C)
Initial boiling point and boiling range	257 °F (125 °C)
Flash point	80.6 °F (27.0 °C) Closed Cup
Evaporation rate	1
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vener density	4
Vapor density	4
Relative density	0.877
Relative density	0.877
Relative density Relative density temperature	0.877
Relative density Relative density temperature Solubility(ies)	0.877 77 °F (25 °C)
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient	0.877 77 °F (25 °C) Slightly soluble.
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water)	0.877 77 °F (25 °C) Slightly soluble. 1.78
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water) Auto-ignition temperature	0.877 77 °F (25 °C) Slightly soluble. 1.78 764.6 °F (407 °C) Method: ASTM D2155
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature	0.877 77 °F (25 °C) Slightly soluble. 1.78 764.6 °F (407 °C) Method: ASTM D2155 Not available.
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature Viscosity	0.877 77 °F (25 °C) Slightly soluble. 1.78 764.6 °F (407 °C) Method: ASTM D2155 Not available.
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature Viscosity Other information Explosive properties Kinematic viscosity	0.877 77 °F (25 °C) Slightly soluble. 1.78 764.6 °F (407 °C) Method: ASTM D2155 Not available. Not available. Not explosive. 0.83 mm2/s (68 °F (20 °C))
Relative density Relative density temperature Solubility(ies) Solubility (water) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature Viscosity Other information Explosive properties	0.877 77 °F (25 °C) Slightly soluble. 1.78 764.6 °F (407 °C) Method: ASTM D2155 Not available. Not available.

### 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Acids. Alkalis.

### 11. Toxicological information

### Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.	
Product	Species	Test Results
n-Butyl acetate (CAS 123-86-4)		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Oral		
LD50	Rat	10736 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization	n	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Not listed.		
NTP Report on Carcinogens	5	
Not listed.	d Substances (20 CEB 1010 1001 1	052)
Not listed.	ed Substances (29 CFR 1910.1001-1	053)
Reproductive toxicity	This product is not expected to cau	se reproductive or developmental effects.
Specific target organ toxicity -	May cause drowsiness and dizziness.	
single exposure		
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harm	ul.
12. Ecological information	ı	
Ecotoxicity	Harmful to aquatic life.	
Product	Species	Test Results

n-Butyl acetate (CAS 1	23-86-4)		
Aquatic			
Algae	EC50	Scenedesmus subspicatus	674.7 mg/l, 72 hours
Crustacea	EC50	Water flea (Daphnia magna)	44 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	18 mg/l, 96 hours

Persistence and degradability	The product is readily biodegradable.
Bioaccumulative potential	Potential to bioaccumulate is low.
Partition coefficient n-octan 1.78	ol / water (log Kow)
Mobility in soil	The product is slightly soluble in water. Expected to have low mobility in soil.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

# 13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

DOT	
UN number	UN1123
UN proper shipping name	Butyl acetates (n-Butyl acetate RQ = 5000 LBS)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
<b>Environmental hazards</b>	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, IB3, T2, TP1
Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	242
ΙΑΤΑ	
UN number	UN1123
UN proper shipping name	Butyl acetates
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1123
UN proper shipping name	BUTYL ACETATES
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-D

n Butyl Acetate

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Transport in bulk according to This product is a liquid and when transported in bulk is covered under MARPOL 73/78 Annex II. This product is listed in the IBC Code. Annex II of MARPOL 73/78 and Ship type: 3 the IBC Code Pollution category: Y 15. Regulatory information This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US** federal regulations Standard, 29 CFR 1910.1200. TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated. CERCLA Hazardous Substance List (40 CFR 302.4) n-Butyl acetate (CAS 123-86-4) Listed. SARA 304 Emergency release notification Not regulated. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) Not listed. Toxic Substances Control Act (TSCA) This substance is on the TSCA 8(b) inventory and is designated "active". Superfund Amendments and Reauthorization Act of 1986 (SARA) SARA 302 Extremely hazardous substance Not listed. SARA 311/312 Hazardous Yes chemical **Classified hazard** Flammable (gases, aerosols, liquids, or solids) Specific target organ toxicity (single or repeated exposure) categories SARA 313 (TRI reporting) Not regulated. Other federal regulations Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated. Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated. **Clean Water Act (CWA)** Hazardous substance Section 112(r) (40 CFR 68.130) Safe Drinking Water Act Not regulated. (SDWA) FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace n-Butyl acetate (CAS 123-86-4) Low priority US state regulations **US. Massachusetts RTK - Substance List** n-Butyl acetate (CAS 123-86-4) US. New Jersey Worker and Community Right-to-Know Act n-Butyl acetate (CAS 123-86-4) US. Pennsylvania Worker and Community Right-to-Know Law n-Butyl acetate (CAS 123-86-4) **US. Rhode Island RTK** n-Butyl acetate (CAS 123-86-4) **California Proposition 65** California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
** ** * * * * * * * * *		

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

# 16. Other information, including date of preparation or last revision

Issue date	03-July-2019
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
Disclaimer	This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.