SAFETY DATA SHEET



1. Identification

Product identifier DIMETHYLFORMAMIDE - DMF

Other means of identification

CAS number 68-12-2

Recommended useGeneral purpose solvent.

Recommended restrictionsUse in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065

USA

Telephone 502.232.7600 **Fax** 502.633.6100

Company Name Greenfield Global USA Inc.

Address 58 Vale Road

Brookfield, CT 06804

USA

Telephone 203.740.3471 **Fax** 203.740.3481

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 3Health hazardsAcute toxicity, dermalCategory 4Acute toxicity, inhalationCategory 4Serious eye damage/eye irritationCategory 2ACarcinogenicityCategory 1BReproductive toxicityCategory 1B

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Flammable liquid and vapor. Harmful in contact with skin. Harmful if inhaled. Causes serious eye

irritation. May cause cancer. May damage fertility or the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye

protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

Wash contaminated clothing before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep

comfortable for breathing. Call a poison center/doctor if you feel unwell. If exposed or concerned:

Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Substances

Chemical name	mical name Common name and synonyms		%
Dimethylformamide		68-12-2	100

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical advice/attention if you feel unwell.

Most important

symptoms/effects, acute and

delayed

Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness,

swelling, and blurred vision.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Use standard firefighting procedures and consider the hazards of other involved materials.

Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

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10 ppm

8. Exposure controls/personal protection

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Occupational exposure limits

Material	Туре	Value	
Dimethylformamide (CAS 68-12-2)	PEL	30 mg/m3	
		10 ppm	
US. ACGIH Threshold Limit Value	es		
Material	Туре	Value	
Dimethylformamide (CAS 68-12-2)	TWA	5 ppm	
US. NIOSH: Pocket Guide to Cher	mical Hazards		
Material	Type	Value	
Dimethylformamide (CAS 68-12-2)	TWA	30 mg/m3	

Biological limit values

Material Exposi	Value	Determinant	Specimen	Sampling Time	
Dimethylformamide (CAS 68-12-2)	40 mg/l	N-Acetyl-S-(N- methylcarbamo yl) cysteine	Urine	*	
	40 mg/l	N-Acetyl-S-(N- methylcarba moyl) cysteine		*	
	30 mg/l	Sum of N-Methylforma mide and N-(Hydroxymet hyl)-N-Methylfo rmamide	Urine	*	
	15 mg/l	N-Methylforma mide		*	

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Dimethylformamide (CAS 68-12-2)

Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

Dimethylformamide (CAS 68-12-2)

Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Dimethylformamide (CAS 68-12-2)

Can be absorbed through the skin.

US. NIOSH: Pocket Guide to Chemical Hazards

Dimethylformamide (CAS 68-12-2)

Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Dimethylformamide (CAS 68-12-2)

Can be absorbed through the skin.

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Be aware that the liquid may penetrate the gloves.

Frequent change is advisable.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with

organic vapor cartridge.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. Form Liquid.

ColorColorless, clear.OdorNot available.Odor thresholdNot available.

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pH 6.7

Melting point/freezing point -77.8 °F (-61 °C)
Initial boiling point and boiling 307.4 °F (153 °C)

range

Flash point 136.0 °F (57.8 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

2.2 % v/v

(%)

Flammability limit - upper

15.2 % v/v

(%)

Vapor pressure 3.6 hPa (68 °F (20 °C))

Vapor density 2.52

Relative density 0.948 g/cm3 (77 °F (25 °C))

Solubility(ies)

Solubility (water)

Auto-ignition temperature

Decomposition temperature

Viscosity

Completely miscible.

833 °F (445 °C)

Not available.

Not available.

Other information

Explosive properties

Molecular formula

C3-H7-N-O

Molecular weight

73.09 g/mol

Oxidizing properties

Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardousHazardous polymerization does not occur.

reactions

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid

temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Harmful in contact with skin. Prolonged skin contact may cause temporary irritation.

Eye contact Causes serious eye irritation. **Ingestion** May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness,

swelling, and blurred vision.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful in contact with skin. May be harmful if swallowed.

Product Species Test Results

Dimethylformamide (CAS 68-12-2)

<u>Acute</u> Oral

LD50 Rat 3040 mg/kg

Prolonged skin contact may cause temporary irritation. Skin corrosion/irritation

Serious eye damage/eye

irritation

Causes serious eve irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Dimethylformamide (CAS 68-12-2) 2A Probably carcinogenic to humans.

NTP Report on Carcinogens

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Possible reproductive hazard. May damage fertility or the unborn child. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. **Aspiration hazard**

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product		Species	Test Results	
Dimethylformamide (C	AS 68-12-2)			
Aquatic				
Acute				
Algae	EC50	Scenedesmus subspicatus	> 1000 mg/l, 96 Hours	
Crustacea	EC50	Daphnia magna	> 100 mg/l, 48 Hours	
Fish	LC50	Lepomis macrochirus	7100 mg/l, 96 Hours	
Chronic				
Crustacea	NOEC	Daphnia magna	1500 mg/l, 21 days	

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data available for this product. This product is miscible in water.

Other adverse effects

Mobility in soil

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the **Disposal instructions**

material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international

regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

6/9

disposal.

14. Transport information

DOT

UN number UN2265

UN proper shipping name N,N-Dimethylformamide (Dimethylformamide RQ = 100 lbs)

Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Packing group III
Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B1, IB3, T2, TP2

Packaging exceptions 150
Packaging non bulk 203
Packaging bulk 242

IATA

UN number UN2265

UN proper shipping name N,N-Dimethylformamide

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN2265

UN proper shipping name N,N-DIMETHYLFORMAMIDE

Transport hazard class(es)
Class

Class 3
Subsidiary risk Packing group |||
Environmental hazards

Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Dimethylformamide (CAS 68-12-2) Listed.

Not established.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

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Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure) Serious eye damage or eye irritation

Carcinogenicity Reproductive toxicity

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Dimethylformamide	68-12-2	100	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Dimethylformamide (CAS 68-12-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Dimethylformamide (CAS 68-12-2)

US. New Jersey Worker and Community Right-to-Know Act

Dimethylformamide (CAS 68-12-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Dimethylformamide (CAS 68-12-2)

US. Rhode Island RTK

Dimethylformamide (CAS 68-12-2)

California Proposition 65



WARNING: This product can expose you to Dimethylformamide, which is known to the State of California to

cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Dimethylformamide (CAS 68-12-2) Listed: October 27, 2017

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Dimethylformamide (CAS 68-12-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

22-August-2018 Issue date

Revision date

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Version # 01

HMIS® ratings Health: 2*

Flammability: 3 Physical hazard: 0

Disclaimer

This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.