SAFETY DATA SHEET



1. Identification

Product identifier Ethyl Alcohol 100% (200 Proof)

Other means of identification

CAS number 64-17-5

Recommended useGeneral purpose solvent.

Recommended restrictionsUse in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 58 Vale Road

Brookfield, CT 06804

USA

Telephone 203.740.3471 **Fax** 203.740.3481

Company NameGreenfield Global USA Inc.Address1101 Isaac Shelby Drive

Shelbyville, KY 40065

USA

Telephone 502.232.7600 **Fax** 502.633.6100

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSerious eye damage/eye irritationCategory 2A

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes serious eye irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective

gloves/protective clothing/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire:

Use water fog, alcohol-resistant foam, dry chemical powder, carbon dioxide to extinguish.

Storage Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Ethyl Alcohol 100% (200 Proof)

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%	
Ethyl Alcohol		64-17-5	100	

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical Skin contact

attention if irritation develops and persists.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and delayed

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and

blurred vision. Coughing.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

media

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Material	Type	Value	
Ethyl Alcohol (CAS 64-17-5)	PEL	1900 mg/m3	
		1000 ppm	
US. ACGIH Threshold Limit Values			
Material	Туре	Value	
Ethyl Alcohol (CAS 64-17-5)	STEL	1000 ppm	
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Material	Туре	Value	
Ethyl Alcohol (CAS 64-17-5)	TWA	1900 mg/m3	

Biological limit values Appropriate engineering controls

No biological exposure limits noted for the ingredient(s).

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

1000 ppm

Individual protection measures, such as personal protective equipment

Eve/face protection Wear safety glasses with side shields (or goggles). Chemical goggles are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Butyl rubber or Viton® gloves are recommended.

Other suitable gloves can be recommended by the glove supplier. Be aware that the liquid may

penetrate the gloves. Frequent change is advisable.

Skin protection

Other Wear suitable protective clothing.

Respiratory protectionIf engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with

organic vapor cartridge.

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Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Color Colorless.
Odor Alcoholic.
Odor threshold Not available.

pH Property has not been measured.

Melting point/freezing point -173.47 °F (-114.15 °C)

Initial boiling point and boiling

range

172.13 °F (77.85 °C) (101.33 kPa)

Flash point 55.13 °F (12.85 °C) Closed Cup

Evaporation rate Expected to be rapid.

Flammability (solid, gas) Highly flammable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 3.3 % Explosive limit - upper (%) 19 %

Vapor pressure 57.26 hPa (293 K)

Vapor density 1.6 (Air = 1)

Relative density 0.785 (Water = 1) $(77 \degree F (25 \degree C))$

Solubility(ies)

Solubility (water) Completely soluble.

Partition coefficient -0.35 (68 °F (20 °C))

(n-octanol/water)

Auto-ignition temperature 685.13 °F (362.85 °C)

Decomposition temperature Property has not been measured.

Viscosity Not available.

Other information

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Kinematic viscosity 1.082 mm²/s Kinematic viscosity 104 °F (40 °C)

temperature

Molecular formula C2-H6-O
Molecular weight 46.07 g/mol

Surface tension 56 mN/m (5 %, 68 °F (20 °C))

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions
Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition Inco

Incomplete combustion may generate carbon monoxide.

products

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11. Toxicological information

Information on likely routes of exposure

Prolonged inhalation may be harmful. Inhalation

Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. Skin contact

Eve contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and

blurred vision. Coughing.

Information on toxicological effects

Not expected to be acutely toxic. **Acute toxicity**

Test Results Product Species

Ethyl Alcohol (CAS 64-17-5)

Acute

Inhalation

Vapor

Rat LC50 117 - 125 mg/l, 4 Hours

Prolonged skin contact may cause temporary irritation.

Oral

LD50 Rat 10470 mg/kg

Skin corrosion/irritation

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

This product is not expected to cause skin sensitization. Skin sensitization

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. **Aspiration hazard**

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results Ethyl Alcohol (CAS 64-17-5) Aquatic EC₁₀ Algae Freshwater algae 11.5 mg/l, 72 hours Freshwater algae EC50 275 mg/l, 72 hours Fish LC50 Freshwater fish 11200 mg/l, 24 hours

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Product		Species	Test Results
	NOEC	Freshwater fish	250 mg/l
Invertebrate	EC50	Freshwater invertebrate	5012 mg/l, 48 hours
		Marine water invertebrate	857 mg/l, 48 hours
	NOEC	Freshwater invertebrate	9.6 mg/l, 10 days
		Marine water invertebrate	79 mg/l, 96 hours
Other	EC50	Lemna minor	4432 mg/l, 7 days
	NOEC	Lemna minor	280 mg/l, 7 days
Other			
Micro-organisms	LC50	Micro-organisms	5800 mg/l, 4 hours
Terrestrial			
Plant	EC50	Terrestrial plant	633 mg/kg dw Terrestrial, plants

Persistence and degradability

Readily biodegradable.

Bioaccumulative potential

Bioaccumulation is not expected.

Partition coefficient n-octanol / water (log Kow)

-0.35

Mobility in soil Expected to be mobile in soil.

Other adverse effects

The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructionsDispose of this material and its container to hazardous or special waste collection point. Incinerate

the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

D001: Waste Flammable material with a flash point <140 F

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN1170 UN proper shipping name Ethanol

Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Packing group ||

Environmental hazards

Marine pollutant Yes

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 24, IB2, T4, TP1

Packaging exceptions 4b, 150
Packaging non bulk 202
Packaging bulk 242

IATA

UN number UN1170 UN proper shipping name Ethanol

Transport hazard class(es)

Class 3 Subsidiary risk -

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Packing group II
Environmental hazards No.
ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1170 UN proper shipping name ETHANOL

Transport hazard class(es)

Class 3

Subsidiary risk
Packing group || ||

Environmental hazards

Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to This product is a liquid and when transported in bulk is covered under MARPOL 73/78 Annex II.

Annex II of MARPOL 73/78 and This product is listed in the IBC Code.

the IBC Code Product name: Ethyl Alcohol

Ship type: -

Pollution category: Z

General information DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA)This substance is on the TSCA 8(b) inventory and is designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Flammable (gases, aerosols, liquids, or solids)

categories Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Classified hazard

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethyl Alcohol (CAS 64-17-5)

Low priority

Food and Drug
Administration (FDA)
Total food additive
Direct food additive

GRAS food additive

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US state regulations

US. Massachusetts RTK - Substance List

Ethyl Alcohol (CAS 64-17-5)

US. New Jersey Worker and Community Right-to-Know Act

Ethyl Alcohol (CAS 64-17-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethyl Alcohol (CAS 64-17-5)

US. Rhode Island RTK

Ethyl Alcohol (CAS 64-17-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances	Yes

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

16. Other information, including date of preparation or last revision

Issue date 04-May-2023

Revision date - Version # 01

HMIS® ratings Health: 2

Flammability: 3 Physical hazard: 0 Personal protection: B

Disclaimer

This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing. This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.

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^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).