1. Identification

Product identifier
Ethyl Alcohol 190 Proof

Other means of identification

Synonyms
Ethyl Alcohol 92-98% ; Ethanol

Recommended use
General purpose solvent.

Recommended restrictions
Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name
Greenfield Global USA Inc.

Address
1101 Isaac Shelby Drive
Shelbyville, KY 40065
USA

Telephone
502.232.7600

Fax
502.633.6100

Company Name
Greenfield Global USA Inc.

Address
58 Vale Road
Brookfield, CT 06804
USA

Telephone
203.740.3471

Fax
203.740.3481

Emergency phone number

USA
CHEMTREC: 1.800.424.9300 (CCN 17213)

International
CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards
Flammable liquids
Category 2

Health hazards
Serious eye damage/eye irritation
Category 2

OSHA defined hazards
Not classified.

Label elements

Signal word
Danger

Hazard statement
Highly flammable liquid and vapor. Causes serious eye irritation.

Precautionary statement

Prevention

Response
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

Storage
Store in a well-ventilated place. Keep cool.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)  
None known.

Supplemental information  
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol</td>
<td>64-17-5</td>
<td>92 - 98</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>2 - 8</td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation  
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact  
Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact  
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion  
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed  
Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Indication of immediate medical attention and special treatment needed  
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information  
Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media  
Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media  
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical  
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters  
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions  
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods  
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards  
Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures  
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol (CAS 64-17-5)</td>
<td>PEL</td>
<td>1900 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol (CAS 64-17-5)</td>
<td>STEL</td>
<td>1000 ppm</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol (CAS 64-17-5)</td>
<td>TWA</td>
<td>1900 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

 Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or neoprene gloves are recommended. Other suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations  When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Form: Liquid.
- Color: Clear liquid; invisible vapor.
- Odor: Sweet. Alcohol-like.
- Odor threshold: Not available.
- pH: Not available.

Melting point/freezing point: -175 - -124.6 °F (-115 - -87 °C)
Initial boiling point and boiling range: 172.4 - 176 °F (78 - 80 °C)
Flash point: 59.0 - 68.0 °F (15.0 - 20.0 °C) closed cup
Evaporation rate: Expected to be rapid.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): 3.3 % (for 100% Ethanol)
- Flammability limit - upper (%): 19 % (for 100% Ethanol)

Vapor pressure: 59.5 hPa (for 100% Ethanol) (68 °F (20 °C))
Vapor density: 1.6
Relative density: 0.796 - 0.825 g/ml (77 °F (25 °C))

Solubility(ies)
- Solubility (water): Miscible.
- Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature: 685.4 °F (363 °C) (for 100% Ethanol)
Decomposition temperature: Not available.
Viscosity: Not available.

Other information
- Explosive properties: Not explosive.
- Molecular formula: C2H60 (Ethanol)
- H2O (Water)
- Molecular weight: 18.02 g/mol (Water)
- 46.07 g/mol (Ethanol)
- Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: Hazardous polymerization does not occur.
Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials: Strong oxidizing agents.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: Prolonged inhalation may be harmful.
Skin contact
Prolonged skin contact may cause temporary irritation.

Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol (CAS 64-17-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
<td>117 - 125 mg/l, 4 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>10470 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

NTP Report on Carcinogens
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not regulated.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl alcohol (CAS 64-17-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC10</td>
<td>11.5 mg/l, 72 hours</td>
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<tr>
<td></td>
<td>EC50</td>
<td>275 mg/l, 72 hours</td>
</tr>
<tr>
<td></td>
<td>NOEC</td>
<td>1900 mg/l</td>
</tr>
<tr>
<td></td>
<td>Marine water algae</td>
<td>1580 mg/l</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>11200 mg/l, 24 hours</td>
</tr>
<tr>
<td></td>
<td>NOEC</td>
<td>250 mg/l</td>
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<tr>
<td></td>
<td>EC50</td>
<td>5012 mg/l, 48 hours</td>
</tr>
<tr>
<td>Components</td>
<td>Species</td>
<td>Test Results</td>
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<tr>
<td>------------------</td>
<td>--------------------------</td>
<td>-------------------</td>
</tr>
<tr>
<td>NOEC</td>
<td>Marine water invertebrate</td>
<td>857 mg/l, 48 hours</td>
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<tr>
<td>Freshwater</td>
<td>9.6 mg/l, 10 days</td>
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<tr>
<td>invertebrate</td>
<td></td>
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<tr>
<td>Marine water</td>
<td>79 mg/l, 96 hours</td>
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<tr>
<td>invertebrate</td>
<td></td>
<td></td>
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<tr>
<td>Other</td>
<td>EC50</td>
<td>Lemna minor</td>
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<tr>
<td>Leptin minor</td>
<td>4432 mg/l, 7 days</td>
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<tr>
<td>NOEC</td>
<td>Lemna minor</td>
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<tr>
<td>Other</td>
<td>LC50</td>
<td>Micro-organisms</td>
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<tr>
<td>Terrestrial</td>
<td>Plant</td>
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<tr>
<td>EC50</td>
<td>Terrestrial plant</td>
<td>633 mg/kg dw</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
No data is available on the degradability of this product.

**Bioaccumulative potential**
No data available for this product.

**Mobility in soil**
This product is miscible in water.

**Other adverse effects**
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**
Dispose in accordance with all applicable regulations.

**Hazardous waste code**
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

<table>
<thead>
<tr>
<th>UN number</th>
<th>Ethanol solution</th>
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</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Ethanol solution</td>
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<tr>
<td>Transport hazard class(es)</td>
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<tr>
<td>Class</td>
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<tr>
<td>Subsidiary risk</td>
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</tr>
<tr>
<td>Label(s)</td>
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<tr>
<td>Packing group</td>
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<tr>
<td>Environmental hazards</td>
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</tr>
<tr>
<td>Marine pollutant</td>
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<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
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<tr>
<td>Special provisions</td>
<td>24, IB2, T4, TP1</td>
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<tr>
<td>Packaging exceptions</td>
<td>4b, 150</td>
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<td>Packaging non bulk</td>
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**IATA**

<table>
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<td>Transport hazard class(es)</td>
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<tr>
<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
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<tr>
<td>Packing group</td>
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<tr>
<td>Environmental hazards</td>
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<td>ERG Code</td>
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**IMDG**

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<td>Class</td>
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<tr>
<td>Subsidiary risk</td>
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<td>Packing group</td>
<td>II</td>
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<tr>
<td>Environmental hazards</td>
<td></td>
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<tr>
<td>Marine pollutant</td>
<td>No.</td>
</tr>
<tr>
<td>EmS</td>
<td>F-E, S-D</td>
</tr>
</tbody>
</table>

**Special precautions for user**
Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not established.

**15. Regulatory information**

**US federal regulations**
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
  Not regulated.
- **CERCLA Hazardous Substance List (40 CFR 302.4)**
  Not listed.
- **SARA 304 Emergency release notification**
  Not regulated.
  Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

- **SARA 302 Extremely hazardous substance**
  Not listed.
- **SARA 311/312 Hazardous chemical**
  No
  - **Classified hazard categories**
    - Flammable (gases, aerosols, liquids, or solids)
    - Serious eye damage or eye irritation
- **SARA 313 (TRI reporting)**
  Not regulated.

**Other federal regulations**

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  Not regulated.
- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  Not regulated.
- **Safe Drinking Water Act (SDWA)**
  Not regulated.

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

- Ethyl alcohol (CAS 64-17-5) Low priority

**US state regulations**

- **US. Massachusetts RTK - Substance List**
  Ethyl alcohol (CAS 64-17-5)
- **US. New Jersey Worker and Community Right-to-Know Act**
  Ethyl alcohol (CAS 64-17-5)
- **US. Pennsylvania Worker and Community Right-to-Know Law**
  Ethyl alcohol (CAS 64-17-5)
- **US. Rhode Island RTK**
  Ethyl alcohol (CAS 64-17-5)
California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
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<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
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<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
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<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
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</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>21-August-2018</th>
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<tbody>
<tr>
<td>Revision date</td>
<td>-</td>
</tr>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
<tr>
<td>HMIS® ratings</td>
<td>Health: 2 Flammability: 3 Physical hazard: 0</td>
</tr>
<tr>
<td>Disclaimer</td>
<td>Greenfield Global USA, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.</td>
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</tbody>
</table>