



**PHARMCO**  
by Greenfield Global

**ORGANIC VOLATILE IMPURITIES / RESIDUAL SOLVENTS**

(PPS241, Rev. 1.2, 02/18, KMC)

RE: Organic Volatile Impurities / Residual Solvents in Chloroform (stabilized with Ethanol) manufactured by Greenfield Global USA Inc.

Chloroform (stabilized with Ethanol) is not a compendial article; therefore it is not regulated by United States Pharmacopeia monograph and is not requiring compliance with the current USP/NF General Chapter <467> or ICH Q3C Residual Solvents Guideline.

NO CHEMICALS WHATSOEVER ARE USED AS SOLVENTS AT ANY POINT IN THE MANUFACTURE OR PACKAGING OF Chloroform (stabilized with Ethanol) MANUFACTURED BY Greenfield Global USA Inc.

Chloroform itself would be considered a Class 2 Residual Solvent if found in any other product.

It is the responsibility of the end user to determine suitability of any chemical for their intended applications.

This statement is valid and in effect for all products and lot numbers described herein until otherwise notified in writing by Greenfield Global USA Inc.