



ORGANIC VOLATILE IMPURITIES / RESIDUAL SOLVENTS

(PPS277, Rev. 1.2, 02/18, KMC)

RE: Organic Volatile Impurities / Residual Solvents in Sorbitol Solution 70% – all grades – manufactured by Greenfield Global USA Inc. These OVIs, or Class 1, 2, and 3 Residual Solvents, are defined by the current USP/NF General Chapter <467> and International Conference on Harmonization Q3C Impurities: *Residual Solvents*.

NO CHEMICALS WHATSOEVER ARE USED AS SOLVENTS AT ANY POINT IN THE MANUFACTURE, FORMULATION OR PACKAGING OF ANY Sorbitol Solution 70% PRODUCTS MANUFACTURED BY Greenfield Global USA Inc.

Only Class 2 solvent Ethylene Glycol is likely to be present in Sorbitol Solution 70%. The level of Ethylene Glycol typically present in Sorbitol Solution 70% is less than 200ppm; well below the current USP/NF General Chapter <467> limit of 620ppm.