



**ORGANIC VOLATILE IMPURITIES / RESIDUAL SOLVENTS**  
(PPS270, Rev. 1.3, 02/18, KMC)

RE: Organic Volatile Impurities / Residual Solvents in n-Heptane – all grades – manufactured by Greenfield Global USA Inc. These OVIs, or Class 1, 2, and 3 Residual Solvents, are defined by the Current USP/NF General Chapter <467> and International Conference on Harmonization *Q3C Impurities: Residual Solvents*.

None of the solvents listed as Class 1, Class 2, Class 3 or those listed in Table 4 are used as a raw materials or processing aids in the manufacture of n-Heptane. By virtue of the manufacturing process, no residual solvents are likely to be present in n-Heptane.

n-Heptane itself would be considered a Class 3 residual solvent if found in any other chemical.

As this product is not listed in pharmacopeia monographs and as such residual solvents are not included in the specifications for this product.