

## Quality Department **PRODUCT SPECIFICATION**

METHANOL NF GRADE		
Test Units	Method	Specification
Specific Gravity in Air, at 20/20 C	Calculation	0.7928 max.
Methyl Alcohol Content, v/v%	Calculation	99.85 min.
Water Content, v/v%	Karl Fischer Titration	0.10 max.
IDENTIFICATION - Infrared Absorption	Current USP NF	Conforms to standard
Acidity	Current USP NF	NMT 0.45mL of 0.02N sodium hydroxide is required to produce a pink colour
Alkalinity as Ammonia	Current USP NF	NMT 0.20mL of 0.020N sulfuric acid is required to produce a pink colour
Acetone and Aldehydes, w/v%	Current USP NF	0.003 max.
Nonvolatile Residue, w/w%	Current USP NF	0.001 max.
Readily Carbonizable Substances	Current USP NF	No discolouration develops
Readily Oxidizable Substances	Current USP NF	Pink colour remains
Comment:  Methanol conforms with all current US Pharmacopoeia (USP) and National Formulary (NF) standards.		Reference Number: 4.10-40
		Approved by: S.S.
		Effective Date: 07/Dec/2018
		Revision Number: 13