

SAFETY DATA SHEET

1. Identification

Product identifier	0.5N Sodium Hydroxide, Solution		
Other means of identification	None.		
Recommended use	General purpose solvent.		
Recommended restrictions	Use in accordance with manufacturer's recommendations.		
Manufacturer/Importer/Supplier/	Distributor information		
Company Name	Greenfield Global USA Inc.		
Address	1101 Isaac Shelby Drive		
	Shelbyville, KY 40065		
	USA		
Telephone	502.232.7600		
Fax	502.633.6100		
Company Name	Greenfield Global USA Inc.		
Address	58 Vale Road		
	Brookfield, CT 06804		
	USA		
Telephone -	203.740.3471		
Fax	203.740.3481		
Emergency phone number			
USA	CHEMTREC: 1.800.424.9300 (CCN 17213)		
International	CHEMTREC: +1.703.527.3887 (CCN 17213))	
2. Hazard(s) identification			
Physical hazards	Corrosive to metals	Category 1	
Health hazards	Skin corrosion/irritation	Category 1B	
	Serious eye damage/eye irritation	Category 1	
OSHA defined hazards	Not classified.		
Label elements			
	\wedge		
Signal word	Danger		
Hazard statement	May be corrosive to metals. Causes severe s	kin burns and eve damage.	
Precautionary statement			
Prevention	Keep only in original container. Do not breath	e mist/vapors. Wash thoroughly after handling.	
	Wear protective gloves/protective clothing/eye protection/face protection.		
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all		
		shower. Wash contaminated clothing before reuse. If al minutes. Remove contact lenses, if present and	
	easy to do. Continue rinsing. If inhaled: Remove person to fresh air and keep comfortable for		
	breathing. Immediately call a poison center/d	octor. Absorb spillage to prevent material damage.	
Storage	Store locked up. Store in corrosive resistant container with a resistant inner liner.		
Disposal	Dispose of contents/container in accordance	with local/regional/national/international regulations.	

Hazard(s) not otherwise None known. classified (HNOC)

3. Composition/information on ingredients

Chemical name	CAS num	nber	%
Sodium hydroxide	1310-73	3-2	2.00 - 3.85
Water	7732-18	3-5	96.15 - 98.00
Composition comments	All concentrations are in percent by weight unless otherwise inc	licated.	
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptoms develop or persi	ist.	
Skin contact	Take off immediately all contaminated clothing. Rinse skin with poison control center immediately. Chemical burns must be trea contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediate		
Ingestion	Call a physician or poison control center immediately. Rinse mo vomiting occurs, keep head low so that stomach content doesn		
Most important symptoms/effects, acute and delayed	Causes digestive tract burns. Burning pain and severe corrosive skin damage. Causes serious damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with w immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.		
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.		
5. Fire-fighting measures			
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materi	ials.	
Unsuitable extinguishing media	None known.		
Specific hazards arising from the chemical	No unusual fire or explosion hazards noted.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials.		
General fire hazards	The product is not flammable.		
6. Accidental release meas	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wea appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapor touch damaged containers or spilled material unless wearing appropriate protective clothin Ensure adequate ventilation. Local authorities should be advised if significant spillages ca contained. For personal protection, see section 8 of the SDS.		athe mist/vapors. rotective clothing
Methods and materials for containment and cleaning up	This product is miscible in water. Prevent entry into waterways, areas.	sewer, bas	ements or confine
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.		
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece remove residual contamination.). Clean sui	face thoroughly to
	Never return spills to original containers for re-use. For waste d	isposal, see	e section 13 of the

7. Handling and storage Precautions for safe handling

Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. Storage temperature: between 15 and 30°C. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	
Sodium hydroxide (CAS 1310-73-2)	PEL	2 mg/m3	
US. ACGIH Threshold Lim	it Values		
Components	Туре	Value	
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m3	
US. NIOSH: Pocket Guide	to Chemical Hazards		
Components	Туре	Value	
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m3	
iological limit values	No biological exposure limits noted for the ingredient(s).		
ppropriate engineering ontrols	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
dividual protection measure	s, such as personal protective equipn	nent	
Eye/face protection	Chemical goggles are recommended	J.	
Skin protection Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.		
Skin protection			
Other Beeniretery protection	Wear appropriate chemical resistant clothing.		
Respiratory protection Thermal hazards	In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate thermal protective clothing, when necessary.		
eneral hygiene onsiderations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		
. Physical and chemica	l properties		
ppearance	• • • • • • •		

Physical state	Liquid.
Form	Liquid.
Color	Clear.
Odor	Odorless.
Odor threshold	Not available.
рН	≥ 13
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.

Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.01 - 1.02
Solubility(ies)	
Solubility (water)	Miscible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	1

Reactivity	May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Metals.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Causes digestive tract burns. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effe	ects
Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Causes severe skin burns.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	1
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
IARC Monographs. Overall E Not listed.	Evaluation of Carcinogenicity

NTP Report on Carcinogens	
	d Substances (29 CFR 1910.1001-1053)
Not regulated.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Sodium hydroxide (CAS 131	10-73-2)		
Aquatic			
Acute			
Crustacea	EC50	Ceriodaphnia dubia	40.4 mg/l, 48 Hours
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data available for this product.		
Mobility in soil	This product is miscible in water. Expected to be mobile in soil.		
Other adverse effects	The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	II
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B2, IB2, N34, T7, TP2
Packaging exceptions	154
Packaging non bulk	202
Packaging bulk	242

ΙΑΤΑ		
UN number	UN1824	
UN proper shipping name	Sodium hydroxide solution	
Transport hazard class(es)		
Class	8	
Subsidiary risk	-	
Packing group	II	
Environmental hazards	No.	
ERG Code	8L	
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.	
IMDG		
UN number	UN1824	
UN proper shipping name	SODIUM HYDROXIDE SOLUTION	
Transport hazard class(es)		
Class	8	
Subsidiary risk	-	
Packing group	II	
Environmental hazards		
Marine pollutant	No.	
EmS	F-A, S-B	
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.	
Transport in bulk according to	This product is a liquid and when transported in bulk is covered under MARPOL 73/78 Annex II.	
Annex II of MARPOL 73/78 and	This product is listed in the IBC Code.	
the IBC Code	Ship type: 3 Pollution category: Y	
	Foliation category. T	
15. Regulatory information		
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication	
	Standard, 29 CFR 1910.1200.	
.,	ort Notification (40 CFR 707, Subpt. D)	
Not regulated.		
CERCLA Hazardous Sub	ostance List (40 CFR 302.4)	
Sodium hydroxide (C/	AS 1310-73-2) Listed.	
SARA 304 Emergency release notification		
Not regulated.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not regulated.		
Toxic Substances Control	All components of the mixture on the TSCA 8(b) inventory are designated "active".	

Act (TSCA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Corrosive to metal Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313 (TRI reporting) Not regulated.	
Other federal regulations	
Clean Air Act (CAA) Sectior	n 112 Hazardous Air Pollutants (HAPs) List
Not regulated.	
Clean Air Act (CAA) Sectior	112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Sodium hydroxide (CAS 1310-73-2)

US. New Jersey Worker and Community Right-to-Know Act

Sodium hydroxide (CAS 1310-73-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Sodium hydroxide (CAS 1310-73-2)

US. Rhode Island RTK

Sodium hydroxide (CAS 1310-73-2)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Sodium hydroxide (CAS 1310-73-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	06-March-2019
Revision date	-
Version #	01
HMIS® ratings	Health: 3 Flammability: 0 Physical hazard: 4
Disclaimer	This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.