



PRODUCT SPECIFICATION SHEET

**PROPRIETARY SOLVENT Formula III-4, 200 proof
(SOLVENT PM 509)**

(ETHANOL DENATURED WITH METHANOL, MIBK, ETHYL ACETATE, RUBBER HYDROCARBON SOLVENT)

Grain Derived Ethanol

Main Catalog #: 125PSIII4200 -Size Code*

Available in the following sizes:

*Refer to Master Price List – Individual package sizes have unique size codes

TEST	SPECIFICATIONS	TYPICAL RESULT
Appearance	Clear, free of suspended matter	Pass
Odor	Characteristic	Pass
Color (Pt/Co)	10 maximum	<5
Specific Gravity @ 20°C	0.789 – 0.793	0.7905
Specific Gravity @ 15.56°C	0.792 – 0.797	0.7937
Acidity (% acetic acid)	0.005 max	0.001%
Water Content	0.5 % max.	0.05%
Ethanol	91.82% (v/v)	Pass
Methanol	3.70% (v/v)	Pass
MIBK	1.88% (v/v)	Pass
Ethyl Acetate	1.64% (v/v)	Pass
Rubber Solvent	0.96% (v/v)	Pass

Form: Prop Solv III-4, 200 Rev. 1.1, 08/15, KD

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.