



PRODUCT SPECIFICATION SHEET
SPECIAL INDUSTRIAL INK SOLVENT Formula SOS 663, 200 proof
(ETHANOL DENATURED WITH ISOPROPYL ALCOHOL AND N-PROPYL ACETATE)
Grain Derived Ethanol

Catalog # zp125663200-Size Code*

Available in the following sizes:

*Refer to Master Price List – Individual package sizes have unique size codes

TEST	SPECIFICATION	TYPICAL RESULT
Ethyl Alcohol	80.95% (v/v)	Pass
Isopropyl Alcohol	18.05% (v/v)	Pass
n-Propyl Acetate	1.00% (v/v)	Pass
Specific Gravity @ 15.56°C (60°F)	Lot Analysis	0.794
Color, Pt-Co	10 max	<5
Appearance	Clear, Free of Suspended Matter	Pass
Water Solubility	Complete	Pass
Suspended Matter	None Detected	Pass
Acidity (wt/wt% as Acetic Acid)	0.003%	0.001%

Form: SOS 663, 200, Rev 1.1, 08/15, KD

Authorized Uses:

Approved for Sale and Use as a Duplicating Fluid or Ink Solvent. May Not be Sold for General Solvent Use.

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.