



**PRODUCT SPECIFICATION SHEET**  
**SPECIAL INDUSTRIAL INK SOLVENT Formula SOS 672, 200 proof**  
**(ETHANOL DENATURED WITH ISOPROPYL ALCOHOL AND N-PROPYL ACETATE)**  
*Grain Derived Ethanol*

Catalog # zp125672200-Size Code\*

Available in the following sizes:

\*Refer to Master Price List – Individual package sizes have unique size codes

TEST	SPECIFICATION	TYPICAL RESULT
Ethyl Alcohol	90.48% (v/v)	Pass
Isopropyl Alcohol	4.52% (v/v)	Pass
n-Propyl Acetate	5.0% (v/v)	Pass
Specific Gravity @ 15.56°C (60°F)	Lot Analysis	0.7985
Acidity (wt/wt% as Acetic Acid)	0.003%	0.001%
Color, Pt-Co	5 max	<5
Appearance	Clear, Free of Suspended Matter	Pass
Water Solubility	Complete	Pass
Suspended Matter	None Detected	Pass

Form: SOS 672, Rev 1.2, 08/15, KD

**Authorized Uses:**

**Approved for Sale and Use as a Duplicating Fluid or Ink Solvent. May Not be Sold for General Solvent Use.**

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.