

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** CDA 12A-2 190 Proof  
**Other means of identification** None.  
**Recommended use** General purpose solvent.  
**Recommended restrictions** Use in accordance with manufacturer's recommendations.

### Manufacturer/Importer/Supplier/Distributor information

**Company Name** Greenfield Global USA Inc.  
**Address** 1101 Isaac Shelby Drive  
 Shelbyville, KY 40065  
 USA  
**Telephone** 502.232.7600  
**Fax** 502.633.6100

**Company Name** Greenfield Global USA Inc.  
**Address** 58 Vale Road  
 Brookfield, CT 06804  
 USA  
**Telephone** 203.740.3471  
**Fax** 203.740.3481

**Emergency phone number**  
**USA** CHEMTREC: 1.800.424.9300 (CCN 17213)  
**International** CHEMTREC: +1.703.527.3887 (CCN 17213)

## 2. Hazard(s) identification

**Physical hazards** Flammable liquids Category 2  
**Health hazards** Serious eye damage/eye irritation Category 2  
 Reproductive toxicity Category 2  
 Specific target organ toxicity, repeated exposure Category 2 (Nervous system)  
**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 3  
 Hazardous to the aquatic environment, long-term hazard Category 3  
**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger  
**Hazard statement** Highly flammable liquid and vapor. Causes serious eye irritation. Suspected of damaging fertility or the unborn child. May cause damage to organs (Nervous system) through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.

## Precautionary statement

### Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

### Response

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

### Storage

Store in a well-ventilated place. Keep cool. Store locked up.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

None known.

### Supplemental information

None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Ethyl alcohol	64-17-5	90.48
n-Hexane	110-54-3	4.76
Water	7732-18-5	4.76

### Composition comments

All concentrations are in percent by weight unless otherwise indicated.

## 4. First-aid measures

### Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

### Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

Narcosis. Headache. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Prolonged exposure may cause chronic effects.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

### General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

### Suitable extinguishing media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

### Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards** Highly flammable liquid and vapor.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Avoid contact with eyes. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethyl alcohol (CAS 64-17-5)	PEL	1900 mg/m <sup>3</sup> 1000 ppm
n-Hexane (CAS 110-54-3)	PEL	1800 mg/m <sup>3</sup> 500 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Ethyl alcohol (CAS 64-17-5)	STEL	1000 ppm
n-Hexane (CAS 110-54-3)	TWA	50 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethyl alcohol (CAS 64-17-5)	TWA	1900 mg/m <sup>3</sup> 1000 ppm
n-Hexane (CAS 110-54-3)	TWA	180 mg/m <sup>3</sup> 50 ppm

## Biological limit values

### ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-Hexane (CAS 110-54-3)	0.5 mg/l	2,5-Hexanedione, without hydrolysis	Urine	*

\* - For sampling details, please see the source document.

## Exposure guidelines

### US - California OELs: Skin designation

n-Hexane (CAS 110-54-3)

Can be absorbed through the skin.

### US ACGIH Threshold Limit Values: Skin designation

n-Hexane (CAS 110-54-3)

Can be absorbed through the skin.

## Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

## Individual protection measures, such as personal protective equipment

### Eye/face protection

Chemical goggles are recommended.

### Skin protection

#### Hand protection

Wear appropriate chemical resistant gloves. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

#### Skin protection

##### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.

### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

## General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Not available.

### Odor

Not available.

### Odor threshold

Not available.

### pH

Not available.

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

167.5 °F (75.3 °C)

### Flash point

23.0 °F (-5.0 °C) Pensky-Martens Closed Cup

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

Not available.

#### Flammability limit - upper (%)

Not available.

### Vapor pressure

Not available.

### Vapor density

Not available.

<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	May be absorbed through the skin.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Narcosis. Headache. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Prolonged exposure may cause chronic effects.

### Information on toxicological effects

**Acute toxicity** Not expected to be acutely toxic.

Components	Species	Test Results
Ethyl alcohol (CAS 64-17-5)		
<b>Acute</b>		
<b>Inhalation</b>		
<i>Vapor</i>		
LC50	Rat	117 - 125 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	10470 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Not listed.		

## NTP Report on Carcinogens

Not listed.

## OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs (Nervous system) through prolonged or repeated exposure by inhalation.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

Components		Species	Test Results
Ethyl alcohol (CAS 64-17-5)			
<b>Aquatic</b>			
Algae	EC10	Freshwater algae	11.5 mg/l, 72 hours
	EC50	Freshwater algae	275 mg/l, 72 hours
		Marine water algae	1900 mg/l
	NOEC	Marine water algae	1580 mg/l
Fish	LC50	Freshwater fish	11200 mg/l, 24 hours
	NOEC	Freshwater fish	250 mg/l
Invertebrate	EC50	Freshwater invertebrate	5012 mg/l, 48 hours
		Marine water invertebrate	857 mg/l, 48 hours
	NOEC	Freshwater invertebrate	9.6 mg/l, 10 days
		Marine water invertebrate	79 mg/l, 96 hours
Other	EC50	Lemna minor	4432 mg/l, 7 days
	NOEC	Lemna minor	280 mg/l, 7 days
<b>Other</b>			
Micro-organisms	LC50	Micro-organisms	5800 mg/l, 4 hours
<b>Terrestrial</b>			
Plant	EC50	Terrestrial plant	633 mg/kg dw

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

n-Hexane (CAS 110-54-3) 3.9

**Mobility in soil** No data available for this product.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

**UN number** UN1987  
**UN proper shipping name** Alcohols, n.o.s. (Ethyl alcohol; n-Hexane)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3  
**Packing group** II  
**Environmental hazards**  
**Marine pollutant** No.  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** 172, IB2, T7, TP1, TP8, TP28  
**Packaging exceptions** 4b, 150  
**Packaging non bulk** 202  
**Packaging bulk** 242

### IATA

**UN number** UN1987  
**UN proper shipping name** Alcohols, n.o.s. (Ethyl alcohol; n-Hexane)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** II  
**Environmental hazards** No.  
**ERG Code** 3L  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

### IMDG

**UN number** UN1987  
**UN proper shipping name** ALCOHOLS, N.O.S. (Ethyl alcohol; n-Hexane)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** II  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-D  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

### **CERCLA Hazardous Substance List (40 CFR 302.4)**

n-Hexane (CAS 110-54-3) Listed.

### **SARA 304 Emergency release notification**

Not regulated.

### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not regulated.

**Toxic Substances Control Act (TSCA)** All components of the mixture on the TSCA 8(b) inventory are designated "active".

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

### SARA 302 Extremely hazardous substance

Not listed.

### SARA 311/312 Hazardous chemical

**Classified hazard categories** Flammable (gases, aerosols, liquids, or solids)  
Serious eye damage or eye irritation  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
n-Hexane	110-54-3	4.76

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-Hexane (CAS 110-54-3)

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

### Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

### FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethyl alcohol (CAS 64-17-5) Low priority

## US state regulations

### US. Massachusetts RTK - Substance List

Ethyl alcohol (CAS 64-17-5)

n-Hexane (CAS 110-54-3)

### US. New Jersey Worker and Community Right-to-Know Act

Ethyl alcohol (CAS 64-17-5)

n-Hexane (CAS 110-54-3)

### US. Pennsylvania Worker and Community Right-to-Know Law

Ethyl alcohol (CAS 64-17-5)

n-Hexane (CAS 110-54-3)

### US. Rhode Island RTK

Ethyl alcohol (CAS 64-17-5)

n-Hexane (CAS 110-54-3)

### California Proposition 65



**WARNING:** This product can expose you to n-Hexane, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### California Proposition 65 - CRT: Listed date/Male reproductive toxin

n-Hexane (CAS 110-54-3)

Listed: December 15, 2017

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

n-Hexane (CAS 110-54-3)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes



Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	01-March-2019
<b>Revision date</b>	-
<b>Version #</b>	01
<b>HMIS® ratings</b>	Health: 2* Flammability: 3 Physical hazard: 0
<b>Disclaimer</b>	This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at <a href="http://www.greenfield.com/tc-po-us/">http://www.greenfield.com/tc-po-us/</a> . Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.