

SAFETY DATA SHEET

1. Identification

Product identifier METHYL ISOBUTYL KETONE (MIBK)
Other means of identification
CAS number 108-10-1
Recommended use General purpose solvent.
Recommended restrictions Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.
Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065
USA
Telephone 502.232.7600
Fax 502.633.6100

Company Name Greenfield Global USA Inc.
Address 58 Vale Road
Brookfield, CT 06804
USA
Telephone 203.740.3471
Fax 203.740.3481

Emergency phone number
USA CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2
Health hazards Acute toxicity, inhalation Category 4
Serious eye damage/eye irritation Category 2
Carcinogenicity Category 2
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation
Specific target organ toxicity, single exposure Category 3 narcotic effects
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Highly flammable liquid and vapor. Harmful if inhaled. Causes serious eye irritation. Suspected of causing cancer. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If exposed or concerned: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

Storage

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Isobutyl methyl ketone		108-10-1	100

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Rinse mouth. If swallowed, induce vomiting immediately as directed by medical personnel.

Most important symptoms/effects, acute and delayed

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Prolonged contact with air may cause formation of explosive peroxides. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value
Isobutyl methyl ketone (CAS 108-10-1)	PEL	410 mg/m3
		100 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
Isobutyl methyl ketone (CAS 108-10-1)	STEL	75 ppm
	TWA	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Isobutyl methyl ketone (CAS 108-10-1)	STEL	300 mg/m3
		75 ppm
	TWA	205 mg/m3
		50 ppm

Biological limit values

ACGIH Biological Exposure Indices

Material	Value	Determinant	Specimen	Sampling Time
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Isobutyl methyl ketone (CAS 108-10-1)	1 mg/l	Methyl isobutyl ketone	Urine	*
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* - For sampling details, please see the source document.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Colorless. / Clear.

Odor

Sweet. / Camphor

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

-119.2 °F (-84 °C) / -121 °F (-85 °C)

Initial boiling point and boiling range

242.6 °F (117 °C)

Flash point

64.4 °F (18.0 °C) Closed Cup
64.0 °F (17.8 °C) Closed Cup
75.0 °F (23.9 °C) Open Cup

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)

8 %

Explosive limit - upper (%)

1.2 %

Vapor pressure

2.65 kPa (77 °F (25 °C))

Vapor density

3.46

Relative density

Not available.

Solubility(ies)

Solubility (water)

20 g/l

Partition coefficient (n-octanol/water)

1.31

Auto-ignition temperature	840 °F (448.89 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.80 g/cm ³ estimated at 25 °C
Dynamic viscosity	0.41 mPa.s (122 °F (50 °C))
Explosive properties	Not explosive.
Kinematic viscosity	0.5069 mm ² /s estimated
Molecular formula	C ₆ -H ₁₂ -O
Molecular weight	100.16 g/mol
Oxidizing properties	Not oxidizing.
Surface tension	23.6 mN/m (68 °F (20 °C))

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize exposure to air. Prolonged contact with air may cause formation of explosive peroxides.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	May be absorbed through the skin.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Product	Species	Test Results
Isobutyl methyl ketone (CAS 108-10-1)		
Acute		
Dermal		
LD50	Rabbit	> 16000 mg/kg
Oral		
LD50	Rat	3200 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Isobutyl methyl ketone (CAS 108-10-1)

2B Possibly carcinogenic to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation. May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
Isobutyl methyl ketone (CAS 108-10-1)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) 3682 mg/l, 24 hours
Fish	LC50	Pimephales promelas 505 mg/l, 96 Hours
<i>Chronic</i>		
Crustacea	EC50	Daphnia magna 78 mg/l, 21 days
Fish	NOEC	Pimephales promelas 57 mg/l, 31 days

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

1.31

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste U List: Reference

Isobutyl methyl ketone (CAS 108-10-1)

U161

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1245

UN proper shipping name Methyl isobutyl ketone (Isobutyl methyl ketone RQ = 5000 LBS)

Transport hazard class(es)

Class 3
Subsidiary risk -
Label(s) 3

Packing group II

Environmental hazards

Marine pollutant No

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB2, T4, TP1

Packaging exceptions 150

Packaging non bulk 202

Packaging bulk 242

IATA

UN number UN1245

UN proper shipping name Methyl isobutyl ketone

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards No

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1245

UN proper shipping name METHYL ISOBUTYL KETONE

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards

Marine pollutant No

EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Isobutyl methyl ketone (CAS 108-10-1) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
 Acute toxicity (any route of exposure)
 Serious eye damage or eye irritation
 Carcinogenicity
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Isobutyl methyl ketone	108-10-1	100

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Isobutyl methyl ketone (CAS 108-10-1)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

Isobutyl methyl ketone (CAS 108-10-1) 6715

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Isobutyl methyl ketone (CAS 108-10-1) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Isobutyl methyl ketone (CAS 108-10-1) 6715

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Isobutyl methyl ketone (CAS 108-10-1) Low priority

US state regulations**US. Massachusetts RTK - Substance List**

Isobutyl methyl ketone (CAS 108-10-1)

US. New Jersey Worker and Community Right-to-Know Act

Isobutyl methyl ketone (CAS 108-10-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Isobutyl methyl ketone (CAS 108-10-1)

US. Rhode Island RTK

Isobutyl methyl ketone (CAS 108-10-1)

California Proposition 65

WARNING: This product can expose you to Isobutyl methyl ketone, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Isobutyl methyl ketone (CAS 108-10-1) Listed: November 4, 2011

California Proposition 65 - CRT: Listed date/Developmental toxin

Isobutyl methyl ketone (CAS 108-10-1) Listed: March 28, 2014

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Isobutyl methyl ketone (CAS 108-10-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 09-September-2018

Revision date -

Version # 01

HMIS® ratings Health: 2*
Flammability: 3
Physical hazard: 0

Disclaimer This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at <http://www.greenfield.com/tc-po-us/>. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.