

SAFETY DATA SHEET

1. Identification

PHARMCO

Product identifier	SDA 40B 190 Proof		
Other means of identification	None.		
Recommended use	General purpose solvent.		
Recommended restrictions	Use in accordance with manufacturer's recommendations.		
Manufacturer/Importer/Supplier/	r/Distributor information		
Company Name	Greenfield Global USA Inc.		
Address	1101 Isaac Shelby Drive Shelbyville, KY 40065		
	USA		
Telephone	502.232.7600		
Fax	502.633.6100		
Company Name	Greenfield Global USA Inc.		
Address	58 Vale Road		
	Brookfield, CT 06804		
	USA		
Telephone	203.740.3471		
Fax	203.740.3481		
Emergency phone number			
USA	CHEMTREC: 1.800.424.9300 (CCN 17213)		
International	CHEMTREC: +1.703.527.3887 (CCN 17213)		
2. Hazard(s) identification			
Physical hazards	Flammable liquids	Category 2	
Health hazards	Serious eye damage/eye irritation	Category 2	
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger		
Hazard statement	Highly flammable liquid and vapor. Causes serious eye irritation.		
Precautionary statement			
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves/eye protection/face protection.		
Response	If in eyes: Rinse cautiously with water for seve easy to do. Continue rinsing. If eye irritation pe Use appropriate media to extinguish.	ntaminated clothing. Rinse skin with water/shower. eral minutes. Remove contact lenses, if present and ersists: Get medical advice/attention. In case of fire:	
Storage	Store in a well-ventilated place. Keep cool.		

Storage Store in a well-ventilated place. Keep cool. Disposal Dispose of contents/container in accordance with local/regional/national/international regulations. Hazard(s) not otherwise None known.

3. Composition/information on ingredients

Mixtures			
Chemical name		CAS number	%
Ethyl alcohol		64-17-5	62.44 - 99.87
tert-Butanol		75-65-0	0.12
Water		7732-18-5	0.00 - 37.56
Composition comments	All concentrations are in percent by weight ur either non-hazardous or are below reportable		Components not listed
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptom	ns develop or persist.	
Skin contact	Take off immediately all contaminated clothin attention if irritation develops and persists.	ng. Rinse skin with water/sh	ower. Get medical
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists		
Ingestion	Rinse mouth. Get medical attention if symptoms occur.		
Most important symptoms/effects, acute and delayed	Headache. Severe eye irritation. Symptoms r blurred vision. Coughing.	may include stinging, tearing	g, redness, swelling,
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and tre immediately. While flushing, remove clothes ambulance. Continue flushing during transpo Symptoms may be delayed.	which do not adhere to affe	cted area. Call an
General information	Take off all contaminated clothing immediate material(s) involved, and take precautions to before reuse. Show this safety data sheet to	protect themselves. Wash	
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemi	cal powder. Carbon dioxide	e (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as the	nis will spread the fire.	
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. of ignition and flash back. During fire, gases I products may include: carbon oxides.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be v	worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breath so without risk. Use water spray to keep fire-		rom fire area if you c
Specific methods	Use standard firefighting procedures and con	sider the hazards of other i	nvolved materials.
General fire hazards	Highly flammable liquid and vapor.		
6. Accidental release meas	sures		

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is completely soluble in water.	
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.	
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.	
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.	
7. Handling and storage		
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).	
8. Exposure controls/personal protection		

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value
Ethyl alcohol (CAS 64-17-5)	PEL	1900 mg/m3
		1000 ppm
US. ACGIH Threshold Limit	Values	
Components	Туре	Value
Ethyl alcohol (CAS 64-17-5)	STEL	1000 ppm
US. NIOSH: Pocket Guide to	Chemical Hazards	
Components	Туре	Value
Ethyl alcohol (CAS 64-17-5)	TWA	1900 mg/m3
		1000 ppm
ological limit values	No biological exposure limits noted	for the ingredient(s).
propriate engineering ntrols	Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
ividual protection measures,	such as personal protective equip	ment

Eve/face protection Chemical goggles are recommended.

Eyendee protootion	
Skin protection Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.
Skin protection Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

•	•
Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Clear liquid; invisible vapor.
Odor	Characteristic.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	-173.250.8 °F (-11446 °C)
Initial boiling point and boiling range	172.9 - 176 °F (78.3 - 80 °C)
Flash point	57.2 - 69.8 °F (14.0 - 21.0 °C) Closed Cup
Evaporation rate	Expected to be rapid.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	3.3 % v/v (100% Ethyl alcohol)
Flammability limit - upper (%)	19 % v/v (100% Ethyl alcohol)
Vapor pressure	44.6 mm Hg (100% Ethyl alcohol) (68 °F (20 °C))
Vapor density	1.4 - 1.6 (air = 1)
Relative density	0.796 - 0.881 g/ml (77 °F (25 °C))
Solubility(ies)	
Solubility (water)	Completely soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	685.4 °F (363 °C) (100% Ethyl alcohol)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.
11. Toxicological informat	ion
Information on likely routes of a	x nosuro

Information on likely routes of exposureInhalationProlonged inhalation may be harmful.Skin contactProlonged skin contact may cause temporary irritation.Eye contactCauses serious eye irritation.IngestionExpected to be a low ingestion hazard.

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Information on toxicological effects

Acute toxicity	Not expected to be acutely tox	с.
Components	Species	Test Results
Ethyl alcohol (CAS 64-17-5)		
<u>Acute</u>		
Inhalation		
Vapor	- /	
LC50	Rat	117 - 125 mg/l, 4 Hours
Oral	_	
LD50	Rat	10470 mg/kg
Skin corrosion/irritation	Prolonged skin contact may ca	use temporary irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization	on	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to	cause skin sensitization.
Germ cell mutagenicity	No data available to indicate pr mutagenic or genotoxic.	oduct or any components present at greater than 0.1% are
Carcinogenicity	Not classifiable as to carcinoge	enicity to humans.
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Not listed.		
NTP Report on Carcinogen	IS	
Not listed.		- / /
	ed Substances (29 CFR 1910.10	01-1053)
Not regulated.	This product is not supported to	
Reproductive toxicity		cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be h	armful.
12 Ecological informatio	2	

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Ethyl alcohol (CAS 64-	17-5)		
Aquatic			
Algae	EC10	Freshwater algae	11.5 mg/l, 72 hours
	EC50	Freshwater algae	275 mg/l, 72 hours
		Marine water algae	1900 mg/l
	NOEC	Marine water algae	1580 mg/l
Fish	LC50	Freshwater fish	11200 mg/l, 24 hours
	NOEC	Freshwater fish	250 mg/l
Invertebrate	EC50	Freshwater invertebrate	5012 mg/l, 48 hours
		Marine water invertebrate	857 mg/l, 48 hours
	NOEC	Freshwater invertebrate	9.6 mg/l, 10 days
		Marine water invertebrate	79 mg/l, 96 hours

Components		Species	Test Results
Other	EC50	Lemna minor	4432 mg/l, 7 days
	NOEC	Lemna minor	280 mg/l, 7 days
Other			
Micro-organisms	LC50	Micro-organisms	5800 mg/l, 4 hours
Terrestial			
Plant	EC50	Terrestrial plant	633 mg/kg dw
ersistence and degradability	No data is av	ailable on the degradability of this product.	
oaccumulative potential			
obility in soil	The product	s completely soluble in water.	
ther adverse effects		erse environmental effects (e.g. ozone dep locrine disruption, global warming potentia	

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number UN1170	
UN proper shipping name Ethyl alcohol solution	
Transport hazard class(es)	
Class 3	
Subsidiary risk -	
Label(s) 3	
Packing group	
Environmental hazards	
Marine pollutant No.	
Special precautions for user Read safety instructions, SDS and emergency proc	edures before handling.
Special provisions 24, IB2, T4, TP1	
Packaging exceptions 4b, 150	
Packaging non bulk 202	
Packaging bulk 242	
ΙΑΤΑ	
UN number UN1170	
UN proper shipping name Ethyl alcohol solution	
Transport hazard class(es)	
Class 3	
Subsidiary risk -	
Packing group	
Environmental hazards No.	
ERG Code 3L	
Special precautions for user Read safety instructions, SDS and emergency proc	edures before handling.
IMDG	
UN number UN1170	
UN proper shipping name ETHYL ALCOHOL SOLUTION	

Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS Special procedutions for user	F-E, S-D Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	
15. Regulatory information	I
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Exp	ort Notification (40 CFR 707, Subpt. D)
Not regulated.	
CERCLA Hazardous Sub	ostance List (40 CFR 302.4)
Not listed.	
SARA 304 Emergency re	elease notification
Not regulated.	lated Substances (29 CFR 1910.1001-1053)
Not regulated.	aleu Substances (23 CH (1310.1001-1033)
Toxic Substances Control	All components of the mixture on the TSCA 8(b) inventory are designated "active".
Act (TSCA)	
Superfund Amendments and Rea	
SARA 302 Extremely hazard	ous substance
Not listed.	
SARA 311/312 Hazardous chemical	Yes
Classified hazard	Flammable (gases, aerosols, liquids, or solids)
categories	Serious eye damage or eye irritation
SARA 313 (TRI reporting)	
Not regulated.	
Other federal regulations	
Clean Air Act (CAA) Section	112 Hazardous Air Pollutants (HAPs) List
Not regulated.	
ι,	112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.
FEMA Priority Substanc	es Respiratory Health and Safety in the Flavor Manufacturing Workplace
Ethyl alcohol (CAS 64	1-17-5) Low priority
US state regulations	
US. Massachusetts RTK - Sı	ibstance List
Ethyl alcohol (CAS 64-17- US. New Jersey Worker and	5) Community Right-to-Know Act
Ethyl alcohol (CAS 64-17-	,
-	d Community Right-to-Know Law
Ethyl alcohol (CAS 64-17-	5)
US. Rhode Island RTK	
Ethyl alcohol (CAS 64-17-	5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-December-2018
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
Disclaimer	This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.