SAFETY DATA SHEET



1. Identification

Product identifier PROPYLENE GLYCOL

Other means of identification

CAS number 57-55-6

Recommended useGeneral purpose solvent.

Recommended restrictionsUse in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065

USA

 Telephone
 502.232.7600

 Fax
 502.633.6100

Company Name Greenfield Global USA Inc.

Address 58 Vale Road

Brookfield, CT 06804

USA

 Telephone
 203.740.3471

 Fax
 203.740.3481

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)
International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.

Hazard statement The substance does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Substances

Chemical name CAS number % Common name and synonyms Propylene Glycol 57-55-6 100

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Rinse with water. Get medical attention if irritation develops and persists. Eve contact

Rinse mouth. Get medical attention if symptoms occur. Ingestion Most important Direct contact with eyes may cause temporary irritation.

symptoms/effects, acute and delayed

Indication of immediate

medical attention and special treatment needed

Treat symptomatically.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Water spray. Alcohol resistant foam. Powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed. Combustion products may include: carbon

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed

containers cool.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. The product is completely soluble in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground. **Environmental precautions**

7. Handling and storage

Precautions for safe handling Conditions for safe storage, including any incompatibilities Avoid prolonged exposure. Observe good industrial hygiene practices.

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the

SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

MaterialTypeValueFormPropylene Glycol (CAS 57-55-6)TWA10 mg/m3Aerosol.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been

established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Skin protection

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Viscous liquid.
Color Colorless.
Odor Mild.

Odor threshold Not available.

PH Not available.

Melting point/freezing point -76 °F (-60 °C)

Initial boiling point and boiling 410 °F (210 °C)

range

Flash point 210.2 °F (99.0 °C) Closed Cup

Evaporation rate May evaporate quickly.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

2.6 % v/v

Flammability limit - upper

(%)

12.5 % v/v

Vapor pressure 0.08 mm Hg at 20 °C (68 °F (20 °C))

Vapor density 2.6

Relative density 1.036 g/cm³
Relative density temperature 77 °F (25 °C)

Solubility(ies)

Solubility (water) completely soluble

Partition coefficient -0.92

(n-octanol/water)

Auto-ignition temperature 700 °F (371.11 °C)

Decomposition temperature 329 °F (165 °C)

Viscosity Not available.

Other information

Explosive properties Not explosive.

Heat of combustion (NFPA 20.5 kJ/g

30B)

Molecular weight 76.09 g/mol
Oxidizing properties Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid

temperatures exceeding the decomposition temperature. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Prolonged skin contact may cause temporary irritation. **Eye contact** Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicityNot expected to be acutely toxic.

Product Species Test Results

Propylene Glycol (CAS 57-55-6)

Acute

Dermal

LD50 Rabbit 20800 mg/kg

Oral

LD50 Rat 22000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

opecific target orga

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results

Propylene Glycol (CAS 57-55-6)

Aquatic

Acute

Algae EC50 Selenastrum capricornutum 19000 mg/l, 72 hours
Crustacea LC50 Ceriodaphnia 18340 mg/l, 48 hours
Fish LC50 Pimephales promelas 46500 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of this substance.

Bioaccumulative potential

No data available for this product.

Mobility in soil

The product is completely soluble in water.

Other adverse effects

The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

Not established.

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Nο

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

Total food additive Food and Drug Administration (FDA) Direct food additive GRAS food additive

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Propylene Glycol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Propylene Glycol (CAS 57-55-6)

US. Rhode Island RTK

Propylene Glycol (CAS 57-55-6)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region

Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Inventory name

Issue date 16-July-2018

Revision date Version # 01

PROPYLENE GLYCOL SDS US 6/7

944539 Version #: 01 Issue date: 16-July-2018 Revision date: -

On inventory (yes/no)*

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

HMIS® ratings

Health: 0 Flammability: 1 Physical hazard: 0

Disclaimer

This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-us/. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.