

SAFETY DATA SHEET

1. Identification

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|---------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Product identifier | SDA 23A 190 Proof | |
| Other means of identification | None. | |
| Recommended use | General purpose solvent. | |
| Recommended restrictions | Refer to the alcohol control authority in which the product is to be used - Canada Revenue Agency (Excise) in Canada, US Tax and Trade Bureau in the US, etc. | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Company name | Greenfield Global Inc. | |
| Address | 6985 Financial Drive Mississauga, Ontario L5N 0G3 Canada | |
| Telephone | (905) 790-7500 | |
| Website | http://www.greenfield.com | |
| Emergency phone number | CHEMTREC: 1-800-424-9300 | |

2. Hazard identification

| | | |
|-------------------------|-----------------------------------|------------|
| Physical hazards | Flammable liquids | Category 2 |
| Health hazards | Serious eye damage/eye irritation | Category 2 |
| Label elements | | |



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|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Signal word | Danger | |
| Hazard statement | Highly flammable liquid and vapour. Causes serious eye irritation. | |
| Precautionary statement | | |
| Prevention | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. | |
| Response | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use water fog, alcohol-resistant foam, dry chemical powder, carbon dioxide to extinguish. | |
| Storage | Store in a well-ventilated place. Keep cool. | |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Supplemental information | None. | |
| Other hazards | None known. | |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|------------------------------------------|--------------------------|------------|-------|
| Ethanol | | 64-17-5 | 85.73 |
| Acetone | | 67-64-1 | 7.03 |
| Other components below reportable levels | | | 7.24 |

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed. |
| General information | Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO ₂). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: Carbon oxides. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Highly flammable liquid and vapour. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

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| Precautions for safe handling | Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
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Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values**

| Components | Type | Value |
|-----------------------|------|----------|
| Acetone (CAS 67-64-1) | STEL | 500 ppm |
| | TWA | 250 ppm |
| Ethanol (CAS 64-17-5) | STEL | 1000 ppm |

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components | Type | Value |
|-----------------------|------|------------|
| Acetone (CAS 67-64-1) | STEL | 1800 mg/m3 |
| | | 750 ppm |
| | TWA | 1200 mg/m3 |
| Ethanol (CAS 64-17-5) | TWA | 500 ppm |
| | | 1880 mg/m3 |
| | | 1000 ppm |

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

| Components | Type | Value |
|-----------------------|------|----------|
| Acetone (CAS 67-64-1) | STEL | 500 ppm |
| | TWA | 250 ppm |
| Ethanol (CAS 64-17-5) | STEL | 1000 ppm |

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

| Components | Type | Value |
|-----------------------|------|----------|
| Acetone (CAS 67-64-1) | STEL | 500 ppm |
| | TWA | 250 ppm |
| Ethanol (CAS 64-17-5) | STEL | 1000 ppm |

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components | Type | Value |
|-----------------------|------|----------|
| Acetone (CAS 67-64-1) | STEL | 500 ppm |
| | TWA | 250 ppm |
| Ethanol (CAS 64-17-5) | STEL | 1000 ppm |

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

| Components | Type | Value |
|-----------------------|------|------------|
| Acetone (CAS 67-64-1) | STEL | 2380 mg/m3 |
| | | 1000 ppm |
| | TWA | 1190 mg/m3 |
| Ethanol (CAS 64-17-5) | TWA | 500 ppm |
| | | 1880 mg/m3 |
| | | 1000 ppm |

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

| Components | Type | Value |
|-----------------------|-----------|----------|
| Acetone (CAS 67-64-1) | 15 minute | 750 ppm |
| | 8 hour | 500 ppm |
| Ethanol (CAS 64-17-5) | 15 minute | 1250 ppm |

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

| Components | Type | Value |
|------------|--------|----------|
| | 8 hour | 1000 ppm |

Biological limit values

ACGIH Biological Exposure Indices

| Components | Value | Determinant | Specimen | Sampling Time |
|-----------------------|---------|-------------|----------|---------------|
| Acetone (CAS 67-64-1) | 25 mg/l | Acetone | Urine | * |

* - For sampling details, please see the source document.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

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|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye/face protection | Wear safety glasses with side shields (or goggles). Chemical goggles are recommended. |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. |
| Other | Wear appropriate chemical resistant clothing. |
| Respiratory protection | If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

| | |
|-----------------------|---------------------------------|
| Physical state | Liquid. |
| Form | Liquid. |
| Colour | Clear liquid; invisible vapour. |

Odour Sweet, Alcoholic.

Odour threshold Not available.

pH Not available.

Melting point/freezing point -144 - -100 °C (-227.2 - -148 °F)

Initial boiling point and boiling range 78.4 - 80 °C (173.12 - 176 °F)

Flash point 7 - 16 °C (44.6 - 60.8 °F) Closed cup

Evaporation rate Expected to be rapid.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 3.3 % v/v (100% Ethyl alcohol)

Explosive limit – upper (%) 19 % v/v (100% Ethyl alcohol)

Vapour pressure 59.5 hPa (20 °C (68 °F))

Vapour density 1.59 - 1.6 (air=1.0)

Relative density 0.785 - 0.789 g/cm3

Solubility(ies)

Solubility (water) Complete

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 363 °C (685.4 °F) (100% Ethyl alcohol)

| | |
|----------------------------------|----------------|
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Explosive properties | Not explosive. |
| Oxidising properties | Not oxidising. |

10. Stability and reactivity

| | |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Acids. Strong oxidising agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

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|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash). |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Expected to be a low ingestion hazard. |

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|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| Symptoms related to the physical, chemical and toxicological characteristics | Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|

Information on toxicological effects

Acute toxicity

| Components | Species | Test Results |
|-----------------------|---------|-------------------------|
| Acetone (CAS 67-64-1) | | |
| Acute | | |
| Dermal | | |
| LD50 | Rabbit | > 15700 mg/kg, 24 Hours |
| Inhalation | | |
| <i>Vapour</i> | | |
| LC50 | Rat | 76 mg/l, 4 Hours |
| Oral | | |
| LD50 | Rat | 5800 mg/kg |
| Ethanol (CAS 64-17-5) | | |
| Acute | | |
| Inhalation | | |
| <i>Vapour</i> | | |
| LC50 | Rat | 117 - 125 mg/l, 4 Hours |
| Oral | | |
| LD50 | Rat | 10470 mg/kg |

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitisation

| | |
|----------------------------------|-----------------------------------------------------------|
| Respiratory sensitisation | Not a respiratory sensitiser. |
| Skin sensitisation | This product is not expected to cause skin sensitisation. |

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

Acetone (CAS 67-64-1)

Ethanol (CAS 64-17-5)

A4 Not classifiable as a human carcinogen.

A3 Confirmed animal carcinogen with unknown relevance to humans.

Canada - Manitoba OELs: carcinogenicity

Acetone (CAS 67-64-1)

Ethanol (CAS 64-17-5)

Not classifiable as a human carcinogen.

Confirmed animal carcinogen with unknown relevance to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

| Components | | Species | Test Results |
|-----------------------|------|---------------------------|----------------------|
| Acetone (CAS 67-64-1) | | | |
| Aquatic | | | |
| <i>Acute</i> | | | |
| Crustacea | LC50 | Daphnia pulex | 8800 mg/l, 48 Hours |
| Fish | LC50 | Pimephales promelas | 7163 mg/l, 96 Hours |
| <i>Chronic</i> | | | |
| Crustacea | NOEC | Daphnia magna | > 79 mg/l, 21 days |
| Ethanol (CAS 64-17-5) | | | |
| Aquatic | | | |
| <i>Acute</i> | | | |
| Algae | EC10 | Freshwater algae | 11.5 mg/l, 72 hours |
| | EC50 | Freshwater algae | 275 mg/l, 72 hours |
| | | Marine water algae | 1900 mg/l |
| Fish | LC50 | Freshwater fish | 11200 mg/l, 24 hours |
| Invertebrate | EC50 | Freshwater invertebrate | 5012 mg/l, 48 hours |
| | | Marine water invertebrate | 857 mg/l, 48 hours |
| Other | EC50 | Lemna minor | 4432 mg/l, 7 days |
| <i>Chronic</i> | | | |
| Algae | NOEC | Marine water algae | 1580 mg/l |
| Fish | NOEC | Freshwater fish | 250 mg/l |
| Invertebrate | NOEC | Freshwater invertebrate | 9.6 mg/l, 10 days |
| | | Marine water invertebrate | 79 mg/l, 96 hours |
| Other | NOEC | Lemna minor | 280 mg/l, 7 days |
| Other | | | |
| <i>Acute</i> | | | |
| Micro-organisms | LC50 | Micro-organisms | 5800 mg/l, 4 hours |
| Terrestrial | | | |
| <i>Acute</i> | | | |
| Plant | EC50 | Terrestrial plant | 633 mg/kg dw |

Persistence and degradability The product is expected to be biodegradable.

Bioaccumulative potential The product is not expected to bioaccumulate.

Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1) -0.24

Mobility in soil Expected to be mobile in soil.

Other adverse effects No data available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number UN1987

UN proper shipping name ALCOHOLS, N.O.S. (Ethanol; Acetone)

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1987

UN proper shipping name Alcohols, n.o.s. (Ethanol; Acetone)

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards No.

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1987

UN proper shipping name ALCOHOLS, N.O.S. (Ethanol; Acetone)

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards

Marine pollutant No.

EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Canada. Excluded VOCs. Guidelines for Volatile Organic Compounds in Consumer Products. CEPA 1999. Environment Canada, as amended

Acetone (CAS 67-64-1)

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Acetone (CAS 67-64-1)

Precursor Control Regulations

Acetone (CAS 67-64-1)

Class B

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|------------------------------------------------------------------------|------------------------|
| Australia | Australian Inventory of Industrial Chemicals (AICIS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

| | |
|----------------------|------------------|
| Issue date | 04-October-2021 |
| Revision date | 13-December-2023 |
| Version No. | 02 |

Disclaimer

This product is subject to Greenfield Global Inc.'s terms and conditions, which can be found at <http://www.greenfield.com/tc-po-can/>. The information in this SDS is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. The information in this safety data sheet must be regarded as a description of the safety requirements relating to the material and not as a guarantee of the properties thereof. No warranty guarantee or representation is made to its accuracy, reliability, or completeness. It is the user's responsibility to satisfy itself as to the suitability of such information for its own particular use. This information relates only to the specific product designated and may not be valid for such product used in combination with any other materials or in any process. It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations applicable to the use, storage, or handling of the product. THE COMPANY MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR USAGE OF TRADE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED. Given the variety of factors that can affect the use and application of the product, which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to independently determine whether it is fit for a particular purpose, suitable, safe, and/or lawful for user's method of use or application.