1. Identification

Product identifier: Dextrose, 50% Solution

Other means of identification: None.

Recommended use: General purpose solvent.

Recommended restrictions: Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name: Greenfield Global USA Inc.
Address: 1101 Isaac Shelby Drive
          Shelbyville, KY 40065
          USA
Telephone: 502.232.7600
Fax: 502.633.6100

Company Name: Greenfield Global USA Inc.
Address: 58 Vale Road
          Brookfield, CT 06804
          USA
Telephone: 203.740.3471
Fax: 203.740.3481

Emergency phone number

USA: CHEMTREC: 1.800.424.9300 (CCN 17213)
International: CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.

Signal word: None.

Hazard statement: The mixture does not meet the criteria for classification.

Precautionary statement

Prevention: Observe good industrial hygiene practices.
Response: Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dextrose, 50% Solution</td>
<td>14431-43-7</td>
<td>50</td>
</tr>
</tbody>
</table>
Composition comments
All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
This material will not burn until the water has evaporated. Residue can burn.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**: Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
- **Hand protection**: Wear suitable protective clothing.
- **Respiratory protection**: In case of insufficient ventilation, wear suitable respiratory equipment.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**
- **Physical state**: Liquid.
- **Form**: Liquid.
- **Color**: Colorless.
- **Odor**: None to mild sweet.
- **pH**: Not available.

**Melting point/freezing point**: 32 °F (0 °C)

**Initial boiling point and boiling range**: 212 °F (100 °C)

**Flame point**: Not available.

**Evaporation rate**: Not available.

**Flammability (solid, gas)**: Not applicable.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.

**Vapor pressure**: Not available.

**Vapor density**: Not available.

**Relative density**: Not available.

**Solubility(ies)**
- **Solubility (water)**: Soluble.
- **Partition coefficient (n-octanol/water)**: Not available.

**Auto-ignition temperature**: Not available.

**Decomposition temperature**: Not available.

**Viscosity**: Not available.

**Other information**
- **Explosive properties**: Not explosive.
- **Oxidizing properties**: Not oxidizing.

10. Stability and reactivity

**Reactivity**: The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**: Material is stable under normal conditions.

**Possibility of hazardous reactions**: No dangerous reaction known under conditions of normal use.

**Conditions to avoid**: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Strong oxidizing agents.

Incompatible materials

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: No adverse effects due to inhalation are expected.
- **Skin contact**: Prolonged skin contact may cause temporary irritation.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
- **Ingestion**: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

- **Acute toxicity**: Not expected to be acutely toxic.
- **Skin corrosion/irritation**: Prolonged skin contact may cause temporary irritation.
- **Serious eye damage/eye irritation**: Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

- **Respiratory sensitization**: Not a respiratory sensitizer.
- **Skin sensitization**: This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

**NTP Report on Carcinogens**

Not listed.


Not regulated.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data available for this product.

Mobility in soil

The product is soluble in water. Expected to be mobile in soil.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
  Not regulated.
- CERCLA Hazardous Substance List (40 CFR 302.4)
  Not listed.
- SARA 304 Emergency release notification
  Not regulated.
  Not regulated.
- Toxic Substances Control Act (TSCA)
  One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

Superfund Amendments and Reauthorization Act of 1986 (SARA)
- SARA 302 Extremely hazardous substance
  Not listed.
- SARA 311/312 Hazardous chemical
  No
- SARA 313 (TRI reporting)
  Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- US. Massachusetts RTK - Substance List
  Not regulated.
- US. New Jersey Worker and Community Right-to-Know Act
  Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law
  Not listed.
- US. Rhode Island RTK
  Not regulated.
- California Proposition 65
  California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.
## International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
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<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

- **Issue date**: 25-April-2019
- **Revision date**: -
- **Version #**: 01

**HMIS® ratings**
- Health: 0
- Flammability: 1
- Physical hazard: 0

**Disclaimer**

This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at [http://www.greenfield.com/tc-po-us/](http://www.greenfield.com/tc-po-us/). Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.