

SAFETY DATA SHEET

1. Identification

Product identifier	Carbon Filtered Grain Neutral Spirits (19% Vol.)		
Other means of identification			
Synonyms	Ethanol, Alcohol, Ethyl Alcohol 38 US proof, Ethyl Alcohol DPS (19% vol), Ethyl Alcohol DS (19% vol), Ethyl Alcohol VS (19% vol), Neutral Grain Spirits (19% vol), Grain neutral spirits (19%)		
Recommended use	General purpose solvent. Food and beverage applications.		
Recommended restrictions	Refer to the alcohol control authority in which the product is to be used - Canada Revenue Agency (Excise) in Canada, US Tax and Trade Bureau in the US, etc.		
Manufacturer/Importer/Supplier/Distributor information			
Company name	Greenfield Global Inc.		
Address	6985 Financial Drive		
	Missisauga, Ontario L5N 0G3		
	Canada		
Telephone	(905) 790-7500		
Website	http://www.greenfield.com		
Emergency phone number	CHEMTREC: 1-800-424-9300		

2. Hazard identification

Physical hazards	Flammable liquids	Category 3	
Health hazards	Serious eye damage/eye irritation	Category 2	
Label elements			
Signal word	Warning		
Hazard statement	Flammable liquid and vapour. Causes serious	s eye irritation.	
Precautionary statement			
Prevention	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.		
Response	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use water fog, alcohol-resistant foam, dry chemical powder, carbon dioxide to extinguish.		
Storage	Store in a well-ventilated place. Keep cool.		
Disposal	Dispose of contents/container in accordance	with local/regional/national/international regulations.	
Supplemental information	None.		
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Other hazards None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Ethanol		64-17-5	15.41

Composition comments	All concentrations are in percent by weight unless otherwise indicated. Components not listed are either non-hazardous or are below reportable limits.
4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapour.
6. Accidental release meas	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust

recautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection

Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
	ccupational Health & Safety Code, Scheo	
Components	Туре	Value
Ethanol (CAS 64-17-5)	TWA	1880 mg/m3
		1000 ppm
Canada. British Columbia Safety Regulation 296/97,		or Chemical Substances, Occupational Health and
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
	Reg. 217/2006, The Workplace Safety An	-
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
•	ontrol of Exposure to Biological or Cher	•
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
Canada. Quebec OELs. (N Components	linistry of Labor - Regulation respecting Type	occupational health and safety) Value
Ethanol (CAS 64-17-5)	TWA	1880 mg/m3
		1000 ppm
Canada. Saskatchewan O Components	ELs (Occupational Health and Safety Re Type	gulations, 1996, Table 21) Value
Components	туре	Value
Ethanol (CAS 64-17-5)	15 minute	1250 ppm
	15 minute	1250 ppm 1000 ppm
Ethanol (CAS 64-17-5)	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin	1250 ppm 1000 ppm the ingredient(s). iust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an
Ethanol (CAS 64-17-5) logical limit values propriate engineering itrols	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin exposure limits. If exposure limits have acceptable level. Provide eyewash stat	1250 ppm 1000 ppm the ingredient(s). ust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an ion. nt
Ethanol (CAS 64-17-5) logical limit values propriate engineering strols	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin exposure limits. If exposure limits have acceptable level. Provide eyewash stat	1250 ppm 1000 ppm the ingredient(s). ust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an ion. nt
Ethanol (CAS 64-17-5) logical limit values propriate engineering itrols	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin exposure limits. If exposure limits have acceptable level. Provide eyewash stat es, such as personal protective equipmen Wear safety glasses with side shields (Wear appropriate chemical resistant glo	1250 ppm 1000 ppm the ingredient(s). ust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an ion. nt or goggles).
Ethanol (CAS 64-17-5) logical limit values propriate engineering itrols ividual protection measure Eye/face protection Skin protection	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin exposure limits. If exposure limits have acceptable level. Provide eyewash stat es, such as personal protective equipmen Wear safety glasses with side shields (Wear appropriate chemical resistant gle Other suitable gloves can be recomme	1250 ppm 1000 ppm the ingredient(s). nust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an ion. nt or goggles).
Ethanol (CAS 64-17-5) logical limit values propriate engineering itrols ividual protection measure Eye/face protection Skin protection Hand protection	15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exha Ventilation rates should be matched to exhaust ventilation, or other engineerin exposure limits. If exposure limits have acceptable level. Provide eyewash stat es, such as personal protective equipmen Wear safety glasses with side shields (Wear appropriate chemical resistant glu Other suitable gloves can be recomme penetrate the gloves. Frequent change Wear appropriate chemical resistant clu If engineering controls do not maintain limits (where applicable) or to an acception	1250 ppm 1000 ppm the ingredient(s). ust ventilation. Good general ventilation should be used conditions. If applicable, use process enclosures, local g controls to maintain airborne levels below recommend not been established, maintain airborne levels to an ion. nt or goggles). oves. Butyl rubber or Viton® gloves are recommended. nded by the glove supplier. Be aware that the liquid may is advisable. othing. airborne concentrations below recommended exposure otable level (in countries where exposure limits have not itor must be worn. Respirator type: Chemical respirator v

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Colour	Colourless.
Odour	Alcoholic.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	-5 °C (23 °F) (Approximate)
Initial boiling point and boiling range	88 - 100 °C (190.4 - 212 °F)
Flash point	39.5 °C (103.1 °F) Tag closed cup (ASTM D56)
Evaporation rate	1.7 (Butyl acetate = 1) (Ethanol)
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	3.3 % (Ethanol)
Explosive limit – upper (%)	19 % (Ethanol)
Vapour pressure	44 mm Hg @ 20 °C (Ethanol)
Vapour density	1.56 (Air = 1)
Relative density	0.9725 (20 °C (68 °F))
Solubility(ies)	
Solubility (water)	Complete
Partition coefficient (n-octanol/water)	0.032 (Approximate)
Auto-ignition temperature	370 °C (698 °F) (Ethanol)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Dynamic viscosity	1.35 cP (Ethanol)
Dynamic viscosity temperature	20 °C (68 °F)
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
Percent volatile	100 % v/v
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition	No hazardous decomposition products are known.

11. Toxicological information

products

Information on likely routes of exposure

		Inhalation Prolonged inhalation may be harmful.	
Skin contact Prolonged or repeated skin contact may cause drying, cracking, or irritation.	ng, or irritation.	Skin contact	

Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Information on toxicological effects

Acute toxicity

Not expected to be acutely toxic.

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Components	Species	Test Results
Ethanol (CAS 64-17-5)		
Acute		
Inhalation		
Vapour		
LC50	Rat	117 - 125 mg/l, 4 Hours
Oral		
LD50	Rat	10470 mg/kg
Skin corrosion/irritation	Prolonged skin contact may c	ause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitisatio	n	
Respiratory sensitisation	Not a respiratory sensitiser.	
Skin sensitisation	This product is not expected to	o cause skin sensitisation.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity		
ACGIH Carcinogens		
Ethanol (CAS 64-17-5)		A3 Confirmed animal carcinogen with unknown relevance to humans.
Canada - Manitoba OELs: o	arcinogenicity	
Ethanol (CAS 64-17-5)		Confirmed animal carcinogen with unknown relevance to humans.
Reproductive toxicity	Possible reproductive hazard.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be h	narmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

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Components		Species	Test Results	
Ethanol (CAS 64-17-5)				
Aquatic				
Acute				
Algae	EC10	Freshwater algae	11.5 mg/l, 72 hours	
	EC50	Freshwater algae	275 mg/l, 72 hours	
		Marine water algae	1900 mg/l	
Fish	LC50	Freshwater fish	11200 mg/l, 24 hours	
Invertebrate	EC50	Freshwater invertebrate	5012 mg/l, 48 hours	
		Marine water invertebrate	857 mg/l, 48 hours	
Other	EC50	Lemna minor	4432 mg/l, 7 days	

Components		Species	Test Results	
Chronic				
Algae	NOEC	Marine water algae	1580 mg/l	
Fish	NOEC	Freshwater fish	250 mg/l	
Invertebrate	NOEC	Freshwater invertebrate	9.6 mg/l, 10 days	
		Marine water invertebrate	79 mg/l, 96 hours	
Other	NOEC	Lemna minor	280 mg/l, 7 days	
Other				
Acute				
Micro-organisms	LC50	Micro-organisms	5800 mg/l, 4 hours	
Terrestrial				
Acute				
Plant	EC50	Terrestrial plant	633 mg/kg dw	
Persistence and degradability	Expected t	o be readily biodegradable.		
Bioaccumulative potential				
Partition coefficient n-octa Carbon Filtered Grain Neutr			ate)	
lobility in soil	Expected t	o be highly mobile in soil.		
Other adverse effects	The produce potential.	t contains volatile organic compounds	which have a photochemical ozone creation	
3. Disposal consideration	ons			
Disposal instructions		Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.		
ocal disposal regulations	Dispose in	accordance with all applicable regulation	ons.	
lazardous waste code		The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Vaste from residues / unused products	product res		mpty containers or liners may retain some nust be disposed of in a safe manner (see:	
Contaminated packaging			due, follow label warnings even after container is approved waste handling site for recycling or	

14. Transport information

TDG

Not regulated as dangerous goods.

Exempt as an aqueous solution of alcohol for transportation by ground under Part 1, Section 1.36 (SOR/2008-34) of the Canadian Transportation of Dangerous Goods (TDG) regulations.

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	UN number	UN1170
	UN proper shipping name	Ethanol solution
	Transport hazard class(es)	
	Class	3
	Subsidiary risk	-
	Packing group	III
	Environmental hazards	No.
	ERG Code	3L
	Special precautions for user	· Read safety instructions, SDS and emergency procedures before handling.

Exceptions: IATA/ICAO Special Provision A58 may be applied to the shipments of this product.

IMDG

UN number	UN1170
UN proper shipping name	ETHANOL SOLUTION
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III

Marine pollutant EmS	No. F-E, S-D	
Special precautions for use	r Read safety instructions, SDS and emergency procedures before ha ovision 144 may be applied to shipments of this product. This product is not intended to be transported in bulk.	ndling.
Annex II of MARPOL 73/78 and the IBC Code		
15. Regulatory information	1	
Canadian regulations	This product has been classified in accordance with the hazard crite contains all the information required by the HPR.	ria of the HPR and the SDS
Controlled Drugs and Subst	ances Act	
Not regulated. Export Control List (CEPA 1	999, Schedule 3)	
Not listed.		
Greenhouse Gases		
Not listed. Precursor Control Regulation	ons	
Not regulated.		
International regulations		
Stockholm Convention		
Not applicable. Rotterdam Convention		
Not applicable. Kyoto Protocol		
Not applicable. Montreal Protocol		
Not applicable. Basel Convention		
Not applicable.		
International Inventories		
Country(s) or region Australia	Inventory name	On inventory (yes/no)*
Canada	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL) Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
	nents of this product comply with the inventory requirements administered by the components of the product are not listed or exempt from listing on the invento	

16. Other information	
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Issue date	15-April-2021
Revision date	11-December-2023
Version No.	03

This product is subject to Greenfield Global Inc.'s terms and conditions, which can be found at http://www.greenfield.com/tc-po-can/. The information in this SDS is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. The information in this safety data sheet must be regarded as a description of the safety requirements relating to the material and not as a guarantee of the properties thereof. No warranty guarantee or representation is made to its accuracy, reliability, or completeness. It is the user's responsibility to satisfy itself as to the suitability of such information for its own particular use. This information relates only to the specific product designated and may not be valid for such product used in combination with any other materials or in any process. It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations applicable to the use, storage, or handling of the product. THE COMPANY MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR USAGE OF TRADE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED. Given the variety of factors that can affect the use and application of the product, which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to independently determine whether it is fit for a particular purpose, suitable, safe, and/or lawful for user's method of use or application.