

1. Identification

Product identifier TRICHLOROETHYLENE

Other means of identification

CAS number 79-01-6

Synonyms TCE

Recommended use General purpose solvent.

Recommended restrictions Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information

Company Name Greenfield Global USA Inc.

Address 1101 Isaac Shelby Drive
Shelbyville, KY 40065
USA

Telephone 502.232.7600

Fax 502.633.6100

Company Name Greenfield Global USA Inc.

Address 58 Vale Road
Brookfield, CT 06804
USA

Telephone 203.740.3471

Fax 203.740.3481

Emergency phone number

USA CHEMTREC: 1.800.424.9300 (CCN 17213)

International CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Sensitization, skin	Category 1B
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1B
Specific target organ toxicity, single exposure	Category 3 narcotic effects

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of causing genetic defects. May cause cancer. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Trichloroethylene	TCE	79-01-6	100

Composition comments All concentrations are in percent by volume unless otherwise indicated.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed. Combustion products may include: hydrogen chloride gas.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is slightly soluble in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-2 (29 CFR 1910.1000)

Material	Type	Value
Trichloroethylene (CAS 79-01-6)	Ceiling	200 ppm
	TWA	100 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
Trichloroethylene (CAS 79-01-6)	STEL	25 ppm
	TWA	10 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Trichloroethylene (CAS 79-01-6)	Ceiling	2 ppm
	TWA	25 ppm

Biological limit values

ACGIH Biological Exposure Indices

Material	Value	Determinant	Specimen	Sampling Time
Trichloroethylene (CAS 79-01-6)	15 mg/l	Trichloroacetic acid	Urine	*
	0.5 mg/l	Trichloroethanol, without hydrolysis	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines

US. NIOSH: Pocket Guide to Chemical Hazards

Trichloroethylene (CAS 79-01-6)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Skin protection

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Clear. Colorless.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

-120.64 °F (-84.8 °C)

Initial boiling point and boiling range

188.1 °F (86.7 °C)

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

8 % v/v

Flammability limit - upper (%)

10.5 % v/v

Vapor pressure

81.3 hPa (61.0 mmHg) (68 °F (20 °C))

Relative density

1.463 (77 °F (25 °C))

Solubility(ies)

Solubility (water)

Slightly soluble in water.

Partition coefficient (n-octanol/water)

2.29 log Pow

Auto-ignition temperature

770 °F (410 °C)

Decomposition temperature

Not available.

Viscosity

Not available.

Other information

Explosive properties	Not explosive.
Molecular formula	C2HCL3
Molecular weight	131.39 g/mol
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Hydrogen chloride gas.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction. May be absorbed through the skin.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Product	Species	Test Results
Trichloroethylene (CAS 79-01-6)		
Acute		
Dermal		
LD50	Rabbit	> 20000 mg/kg
Inhalation		
<i>Vapor</i>		
LC50	Rat	12000 ppm, 4 Hours
Oral		
LD50	Rat	5400 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Trichloroethylene (CAS 79-01-6) 1 Carcinogenic to humans.

NTP Report on Carcinogens

Trichloroethylene (CAS 79-01-6) Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Product	Species	Test Results
Trichloroethylene (CAS 79-01-6)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Pimephales promelas 40.7 mg/l, 96 Hours
<i>Chronic</i>		
Crustacea	EC50	Daphnia magna 20.8 mg/l, 16 days

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
2.29, log Pow

Mobility in soil The product is slightly soluble in water. Expected to have low mobility in soil.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D040: Waste Trichloroethylene
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste U List: Reference

Trichloroethylene (CAS 79-01-6) U228

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1710
UN proper shipping name	Trichloroethylene (TRICHLOROETHYLENE RQ = 100 lb)
Transport hazard class(es)	
Class	6.1
Subsidiary risk	-
Label(s)	6.1
Packing group	III
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, N36, T4, TP1
Packaging exceptions	153
Packaging non bulk	203

Packaging bulk 241

IATA

UN number UN1710

UN proper shipping name Trichloroethylene

Transport hazard class(es)

Class 6.1

Subsidiary risk -

Packing group III

Environmental hazards No.

ERG Code 6A

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1710

UN proper shipping name TRICHLOROETHYLENE

Transport hazard class(es)

Class 6.1

Subsidiary risk -

Packing group III

Environmental hazards

Marine pollutant No.

EmS F-A, S-A

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Trichloroethylene (CAS 79-01-6) 0.1 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Trichloroethylene (CAS 79-01-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Toxic Substances Control Act (TSCA) This substance is on the TSCA 8(b) inventory and is designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories

- Skin corrosion or irritation
- Serious eye damage or eye irritation
- Respiratory or skin sensitization
- Germ cell mutagenicity
- Carcinogenicity
- Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Trichloroethylene	79-01-6	100

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Trichloroethylene (CAS 79-01-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130) Hazardous substance
Priority pollutant
Toxic pollutant

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations**US. Massachusetts RTK - Substance List**

Trichloroethylene (CAS 79-01-6)

US. New Jersey Worker and Community Right-to-Know Act

Trichloroethylene (CAS 79-01-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Trichloroethylene (CAS 79-01-6)

US. Rhode Island RTK

Trichloroethylene (CAS 79-01-6)

California Proposition 65

WARNING: This product can expose you to Trichloroethylene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Trichloroethylene (CAS 79-01-6) Listed: April 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin

Trichloroethylene (CAS 79-01-6) Listed: Jan 31, 2014

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Trichloroethylene (CAS 79-01-6) Listed: Jan 31, 2014

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Trichloroethylene (CAS 79-01-6)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 16-April-2019
Revision date -
Version # 01
HMIS® ratings Health: 2*
 Flammability: 1
 Physical hazard: 0

Disclaimer

This product is subject to Greenfield Global USA Inc.'s terms and conditions, which can be found at <http://www.greenfield.com/tc-po-us/>. Greenfield cannot anticipate all conditions under which this information and this product, or the products of other manufacturers in combination with this product, may be used. The user is responsible for the proper and safe use, handling, storage and disposal of the product, and assumes liability for any loss, injury, damage or expense arising from any failure to do so. The data in this sheet is based on information and experience available at the time of writing.