1. Identification

Product identifier: n Butyl Acetate

Other means of identification:
- CAS number: 123-86-4
- Recommended use: General purpose solvent.
- Recommended restrictions: Use in accordance with manufacturer's recommendations.

Manufacturer/Importer/Supplier/Distributor information:
- Company Name: Greenfield Global USA Inc.
- Address: 1101 Isaac Shelby Drive
  Shelbyville, KY 40065
  USA
- Telephone: 502.232.7600
- Fax: 502.633.6100

- Company Name: Greenfield Global USA Inc.
- Address: 58 Vale Road
  Brookfield, CT 06804
  USA
- Telephone: 203.740.3471
- Fax: 203.740.3481

Emergency phone number:
- USA: CHEMTREC: 1.800.424.9300 (CCN 17213)
- International: CHEMTREC: +1.703.527.3887 (CCN 17213)

2. Hazard(s) identification

Physical hazards: Flammable liquids Category 3

Health hazards: Specific target organ toxicity, single exposure Category 3 narcotic effects

Environmental hazards: Hazardous to the aquatic environment, acute hazard Category 3

OSHA defined hazards: Not classified.

Label elements:

Signal word: Warning

Hazard statement: Flammable liquid and vapor. May cause drowsiness or dizziness. Harmful to aquatic life.

Precautionary statement:

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapors. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use alcohol-resistant foam, carbon dioxide, dry powder or water fog for extinction.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substances</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl acetate</td>
<td>123-86-4</td>
<td>100</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Composition comments: All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Ingestion: Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed: May cause drowsiness and dizziness. Headache. Nausea, vomiting. Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed: Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information: Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media: Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

| US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) |
|-----------------------------|------------------|
| Material Type Value Material Value |
| n-Butyl acetate (CAS 123-86-4) STEL 150 ppm |
| PEL 710 mg/m3 |

| US. ACGIH Threshold Limit Values |
|--------------------------|---------------------|
| Material Value Material Value |
| n-Butyl acetate (CAS 123-86-4) STEL 150 ppm |
| TWA 50 ppm |

| US. NIOSH: Pocket Guide to Chemical Hazards |
|-----------------|---------------------|
| Material Value Material Value |
| n-Butyl acetate (CAS 123-86-4) STEL 950 mg/m3 |
| TWA 200 ppm |
| 710 mg/m3 |
| 150 ppm |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection
Chemical goggles are recommended.

Skin protection
Hand protection
Wear appropriate chemical resistant gloves. Butyl rubber gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable.
Skin protection
Other
Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Liquid.
Form
Liquid.
Color
Colorless.
Odor
Sweet.
Odor threshold
0.04 ppm
pH
Not available.
Melting point/freezing point
-101.2 °F (-74 °C)
Initial boiling point and boiling range
257 °F (125 °C)
Flash point
80.6 °F (27.0 °C) Closed Cup
Evaporation rate
1
Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.

Vapor density
4
Relative density
0.877
Relative density temperature
77 °F (25 °C)
Solubility(ies)
Solubility (water)
Slightly soluble.
Partition coefficient (n-octanol/water)
1.78

Auto-ignition temperature
764.6 °F (407 °C) Method: ASTM D2155
Decomposition temperature
Not available.
Viscosity
Not available.

Other information
Explosive properties
Not explosive.
Kinematic viscosity
0.83 mm2/s (68 °F (20 °C))
Oxidizing properties
Not oxidizing.

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability
Material is stable under normal conditions.
Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.
Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials
11. Toxicological information

Information on likely routes of exposure

**Inhalation**
May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.

**Skin contact**
Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

**Eye contact**
Direct contact with eyes may cause temporary irritation.

**Ingestion**
May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

**Acute toxicity**
Not expected to be acutely toxic.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl acetate (CAS 123-86-4)</td>
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</tr>
<tr>
<td>Acute</td>
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<tr>
<td>Dermal</td>
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<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>10736 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

NTP Report on Carcinogens
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
May cause drowsiness and dizziness.

**Specific target organ toxicity - repeated exposure**
Not classified.

**Aspiration hazard**
Not an aspiration hazard.

**Chronic effects**
Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**
Harmful to aquatic life.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl acetate (CAS 123-86-4)</td>
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</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Scenedesmus subspicatus</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna)</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
</tbody>
</table>
The product is readily biodegradable.

**Persistence and degradability**

Potential to bioaccumulate is low.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

1.78

**Mobility in soil**

The product is slightly soluble in water. Expected to have low mobility in soil.

**Other adverse effects**

The product contains volatile organic compounds which have a photochemical ozone creation potential.

### 13. Disposal considerations

**Disposal instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**

Dispose in accordance with all applicable regulations.

**Hazardous waste code**

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

- **UN number**: UN1123
- **UN proper shipping name**: Butyl acetates (n-Butyl acetate RQ = 5000 LBS)
- **Transport hazard class(es)**
  - **Class**: 3
  - **Subsidiary risk**: -
  - **Label(s)**: 3
  - **Packing group**: III
  - **Environmental hazards**: No.
  - **Marine pollutant**: No.
  - **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.
  - **Special provisions**: B1, IB3, T2, TP1
  - **Packaging exceptions**: 150
  - **Packaging non bulk**: 203
  - **Packaging bulk**: 242

**IATA**

- **UN number**: UN1123
- **UN proper shipping name**: Butyl acetates
- **Transport hazard class(es)**
  - **Class**: 3
  - **Subsidiary risk**: -
  - **Packing group**: III
  - **Environmental hazards**: No.
  - **ERG Code**: 3L
  - **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

- **UN number**: UN1123
- **UN proper shipping name**: BUTYL ACETATES
- **Transport hazard class(es)**
  - **Class**: 3
  - **Subsidiary risk**: -
  - **Packing group**: III
  - **Environmental hazards**: No.
  - **Marine pollutant**: No.
  - **EmS**: F-E, S-D
Read safety instructions, SDS and emergency procedures before handling.

This product is a liquid and when transported in bulk is covered under MARPOL 73/78 Annex II.

This product is listed in the IBC Code.

Ship type: 3
Pollution category: Y

15. Regulatory information

US federal regulations

This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
n-Butyl acetate (CAS 123-86-4) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Toxic Substances Control Act (TSCA)
This substance is on the TSCA 8(b) inventory and is designated “active”.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Flammable (gases, aerosols, liquids, or solids)
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)
Hazardous substance

Safe Drinking Water Act (SDWA)
Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
n-Butyl acetate (CAS 123-86-4) Low priority

US state regulations

US. Massachusetts RTK - Substance List
n-Butyl acetate (CAS 123-86-4)

US. New Jersey Worker and Community Right-to-Know Act
n-Butyl acetate (CAS 123-86-4)

US. Pennsylvania Worker and Community Right-to-Know Law
n-Butyl acetate (CAS 123-86-4)

US. Rhode Island RTK
n-Butyl acetate (CAS 123-86-4)

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.
## International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
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<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
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<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
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<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
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<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
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<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
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<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<td>New Zealand</td>
<td>New Zealand Inventory</td>
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<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
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<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
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<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>03-July-2019</th>
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<tbody>
<tr>
<td>Revision date</td>
<td>-</td>
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<tr>
<td>Version #</td>
<td>01</td>
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<tr>
<td>HMIS® ratings</td>
<td>Health: 2</td>
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<td></td>
<td>Flammability: 3</td>
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<td>Physical hazard: 0</td>
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**Disclaimer**

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