

## **Quality Department - Product Specification**

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## DENATURED ETHYL ALCOHOL SDAG-3 Anhydrous

Measure Description	Method Description	Specification
Density (in air), Kg/L, at 20°C	Methods specified in the Revenue Canada Customs & Excise Alcoholometric Tables	0.7887 max.
Ethyl Alcohol Content, v/v%	Calculation	99.90 min.
Water Content, v/v%	Karl Fischer Titration	0.100 max.
Acids as Acetic Acid, g/100mL	Current ASTM D1613	0.002 max.
Colour, APHA	In-house Method	4 max.
Miscibility with Water	Visual	Complete

## Comments:

Composition:

100 litres anhydrous ethyl alcohol 99.9% vol. min.

0.700 grams denatonium benzoate NF

Specification for ethyl alcohol used in the formulation of the product:

Acids as Acetic Acid - 0.0020g/100mL max. Esters as Ethyl Acetate - 0.0015g/100mL max. Aldehydes as Acetaldehyde - 0.0007g/100mL max. Higher Alcohols - 0.0040g/100mL max.

Nonvolatile Residue - 0.0020g/100mL max.

Specification: QCSPEC #: QSPEC000065, Version #: QV000001, Approver: KAITLIN.SMITH, Effective Date: 12-Jun-2020