

PRODUCT SPECIFICATIONS SHEET

Product Name Ethyl Alcohol 95% (190 Proof) Grain Grade ACS/USP Grade Catalog # 111000190

| TEST | MONO- GRAPH | SPECIFICATION | TYPICAL RESULT | UNITS |
|---|----------------|---|-------------------|-------|
| Assay (by GC, corrected for water) | ACS | NLT 95.0% | 95.01 | % |
| Proof | 27CFR 30.23 | Lot Analysis | 190.0 | N/A |
| Assay (by specific gravity@15.56°C) | USP | 94.9% - 96.0% (by volume) | 95.01 | % |
| Specific Gravity | USP | 0.812 - 0.816 @ 15.56°C | 0.8158 | N/A |
| Acetone/Isopropyl Alcohol | ACS | To Pass Test | Pass | N/A |
| Color (APHA) | ACS | 10 max | 1 | N/A |
| Methanol | ACS | 0.1% max | Pass | N/A |
| Residue after Evaporation | ACS | 0.001% , max | 0.000 | % |
| Solubility in Water | ACS | To Pass Test | Pass | N/A |
| Substances Darkened by Sulfuric Acid | ACS | To Pass Test | Pass | N/A |
| Substances Reducing Permanganate | ACS | To Pass Test | Pass | N/A |
| Titrable Acid | ACS | 0.0005 meq/g max. | 0.0002 | meq/g |
| Titrable Base | ACS | 0.0002 meq/g max. | 0.0001 | meq/g |
| Acidity or Alkalinity | USP | The solution is pink (30µL/L, expressed as acetic acid) | Pass | N/A |
| Clarity of Solution | USP | Sample solution A and Sample solution B show the same clarity as that of water, or their opalescence is not more pronounced than that of the Standard suspension A. | Pass | N/A |



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|--|----------------|---|-------------------|-------|
| Color of Solution | USP | The Sample solution has the appearance of water or is not more intensely colored than the Standard solution | Pass | N/A |
| Identification Test A (Specific Gravity) | USP | It meets the requirements of the test for specific gravity | Pass | N/A |
| Identification Test B (Infrared Spectroscopy) | USP | Conforms to IR Spectra | Pass | N/A |
| Identification Test C (Limit of Methanol) | USP | NMT 200 μL/L (200ppm) of Methanol | Pass | N/A |
| Limit of Nonvolatile Residue | USP | NMT 2.5 mg | 0.0 | mg |
| Organic Impurities - Acetaldehyde and Acetal | USP | NMT 10µL/L, expressed as acetaldehyde | 0 | μL/L |
| Organic Impurities - Benzene | USP | NMT 2μL/L | 0 | μL/L |
| Organic Impurities - Methanol | USP | NMT 200μL/L | 4 | μL/L |
| Organic Impurities - Sum of all other impurities | USP | NMT 300μL/L | 0 | μL/L |
| UV Absorbance | USP | NMT 0.40 at 240 nm | 0.20 | N/A |
| UV Absorbance | USP | NMT 0.30 between 250 and 260 nm | 0.07 | N/A |
| UV Absorbance | USP | NMT 0.10 between 270 and 340 nm | 0.01 | N/A |
| UV Absorbance | USP | The spectrum shows a steadily descending curve with no observable peaks or shoulders | Pass | N/A |

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.

Form: Ethanol, Pure, 190, ACS/USP, #201, Rev. 3.1, 02/23, PJM